

Exterior Stucco Mouldings & Accessories



EPS (Expanded Polystyrene)

Lighter. Stronger. Smarter.

The thought and consideration we put into our product goes well beyond design.

Architectural Products by Outwater introduces Acrocore's™ line of exterior EPS mouldings. Unlimited designs of lightweight stucco moulding trim, sills, bands, quoins, keystones, corbels and more. Our wide range of products are enduring, labor saving and extremely cost-effective. Custom profiles made to order are also available.



Residential Profiles

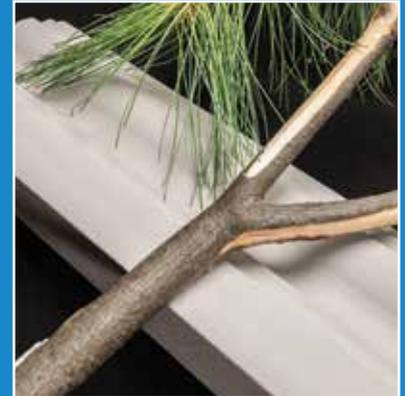
Double coated flex cement faced EPS foam mouldings & accessories



"Acro-Flex" Technology

Ordinary Cement Faced EPS Mouldings

Double Coated Flex Cement Mouldings



Ordinary cement faced EPS mouldings are fragile and brittle. They do not absorb impact as well as our Double Coated Flex Cement Mouldings.



Commercial Profiles



Massive unfinished EPS foam profiles for easy shipping & on site finishing in hundreds of readily available stock & custom profiles

We can custom produce any shape or profile. See page X-23 for details.



Acrocore EPS is a component of LEED projects and will earn you credits toward a LEED certified building.



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Window and Door Casings

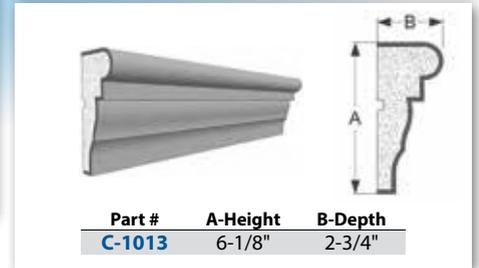
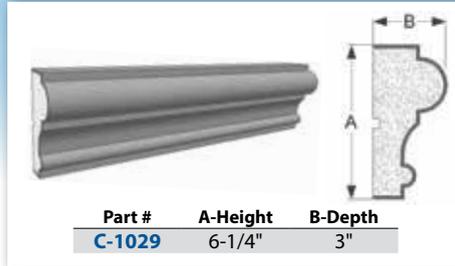
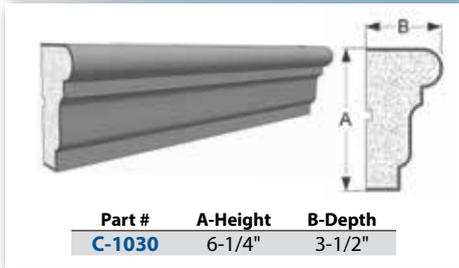
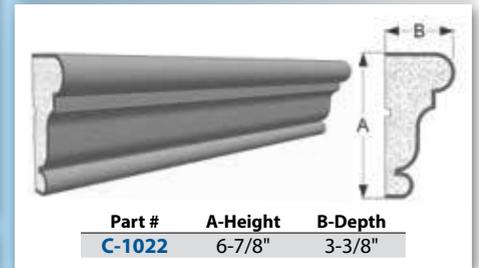
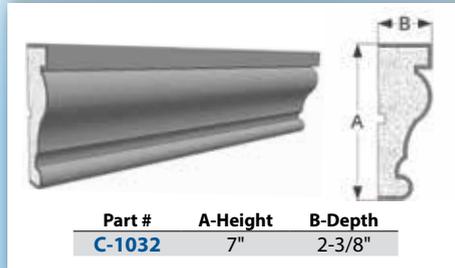
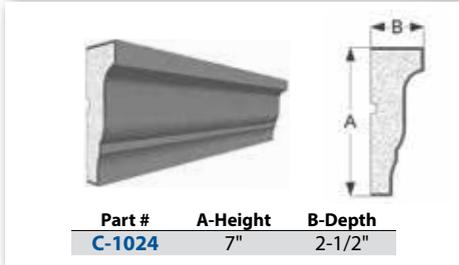
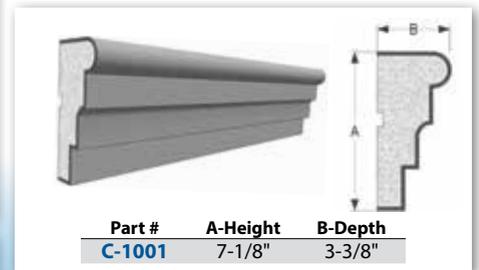
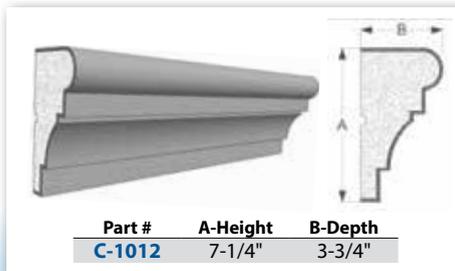
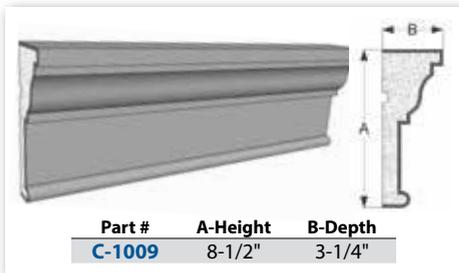
Casing is essentially the decorative trim around a window or door. There are many different casing profile styles to choose from depending on your needs. Acrocore mouldings are manufactured to 8' lengths.



SAMPLES AVAILABLE, PLEASE INQUIRE

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**Acro-Coat Adhesive
Dry Mix**
AC-BKT-10...10 lb. bucket
AC-BAG-50...50 lb. bag

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Installation in 3 Easy Steps

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See pages X-21~22 for more details



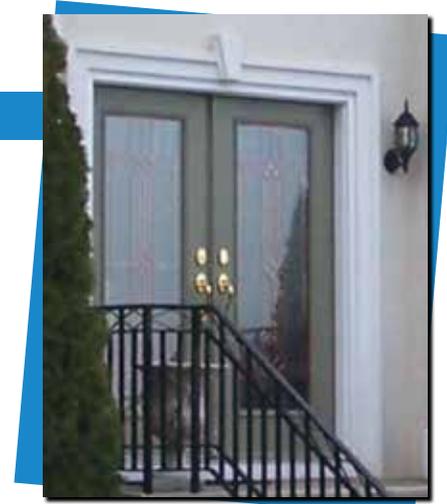
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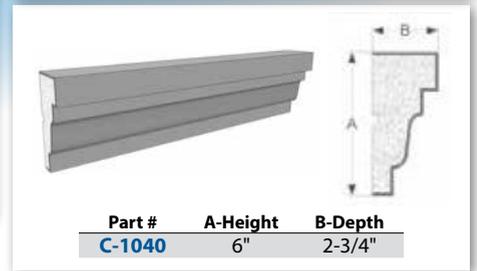
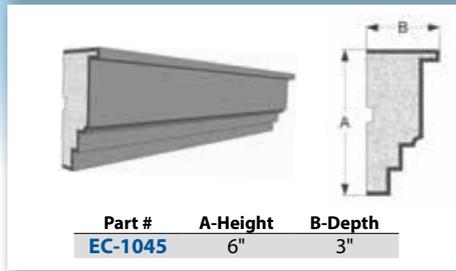
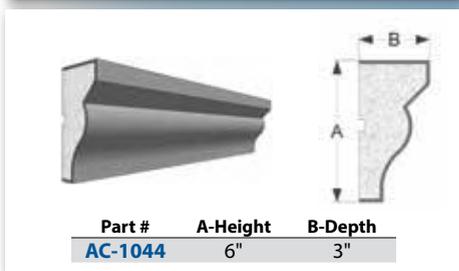
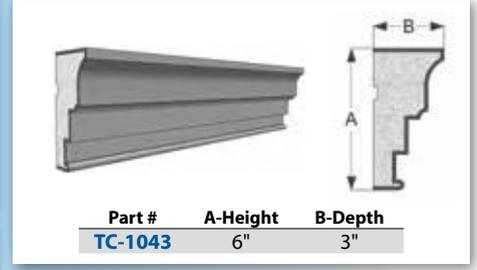
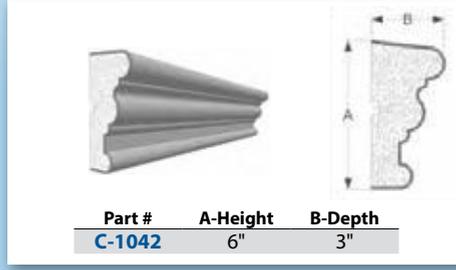
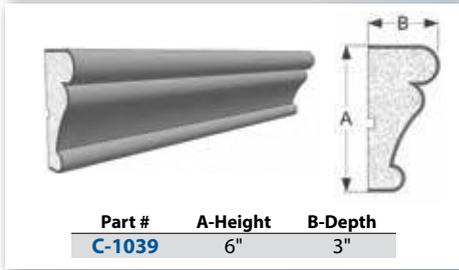
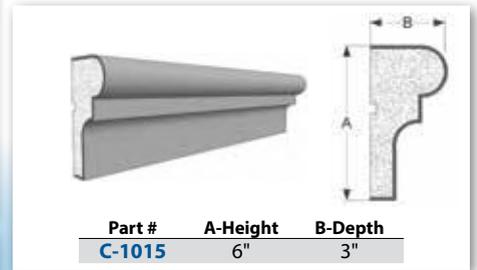
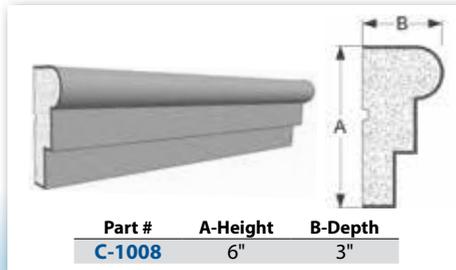
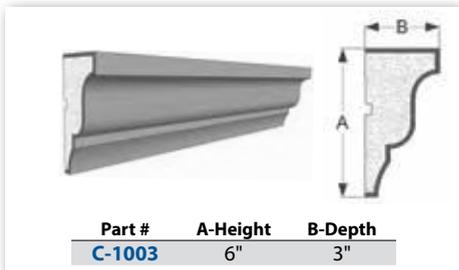
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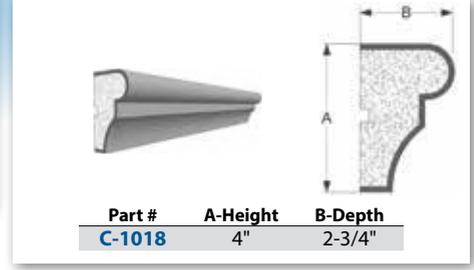
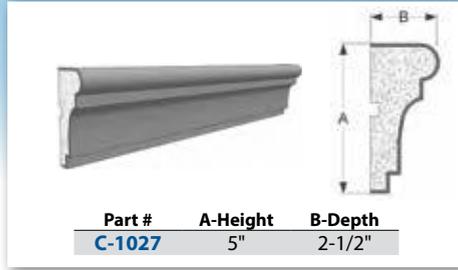
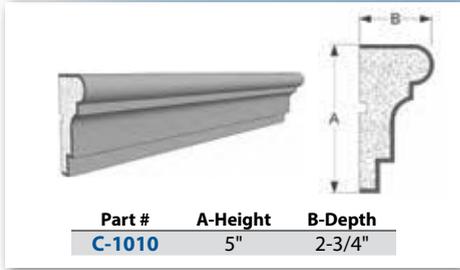
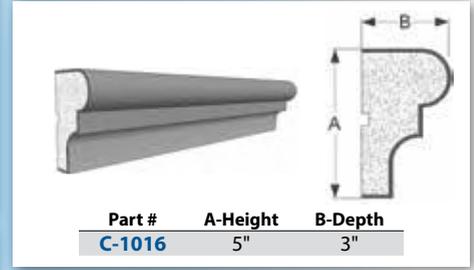
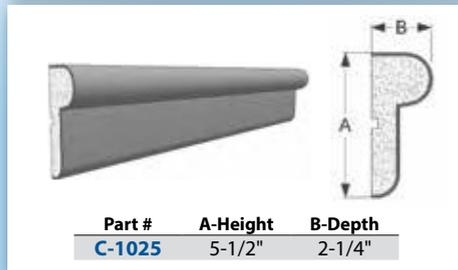
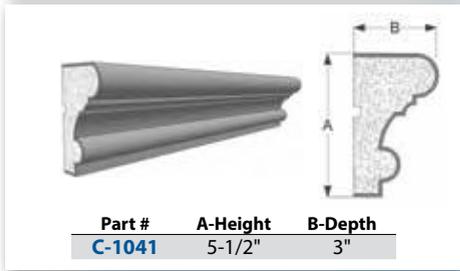
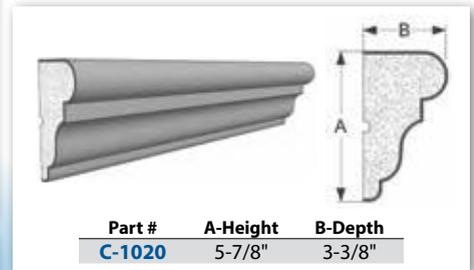
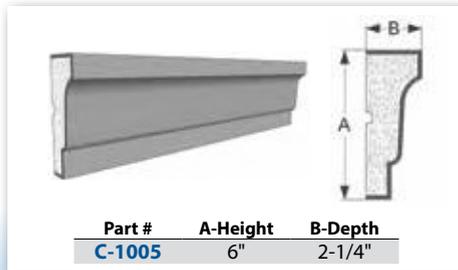
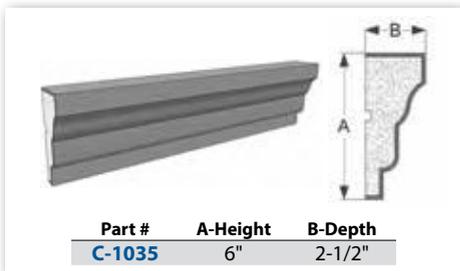
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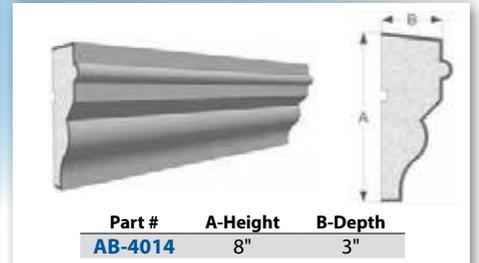
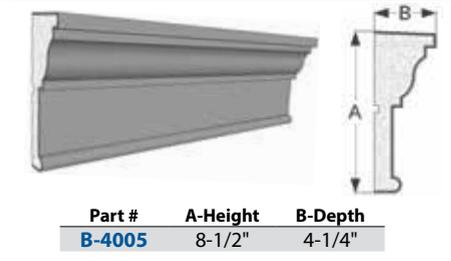
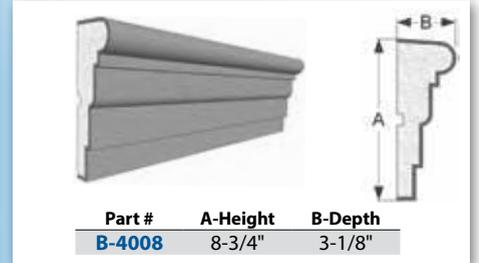
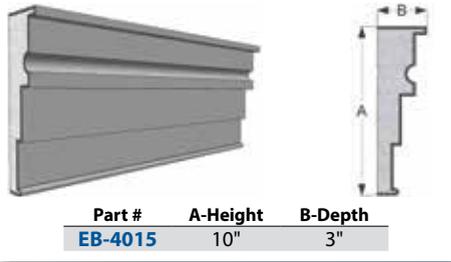
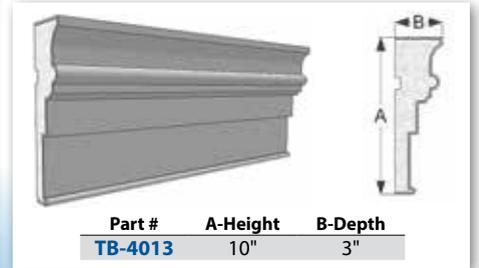
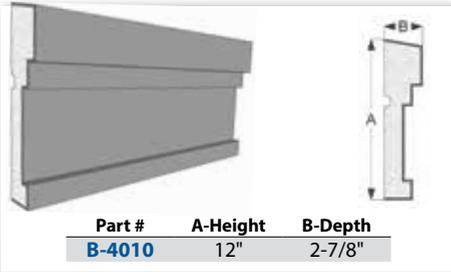
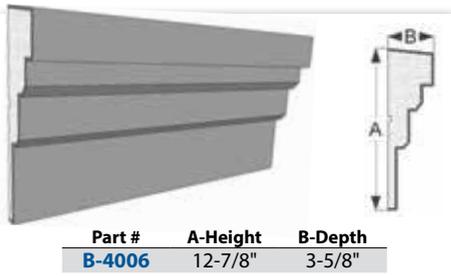
Banding

All decorative horizontal bands on a building are designed to accentuate the different parts of the structure. A horizontal band at the lower level floor or base is known as a **watertable** detail to accent the base of the facade. **Banding** is usually any horizontal trim located at the floor levels above the main floor. These members generally have the same purpose to create horizontal details across a building facade. Acrocore mouldings are manufactured to 8' lengths.

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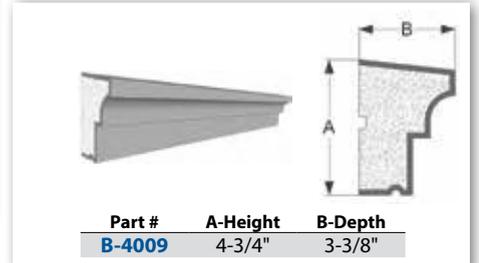
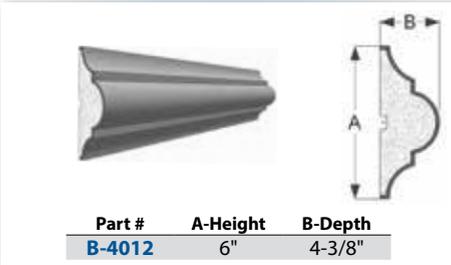
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Sills

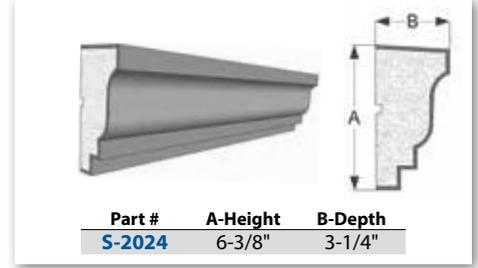
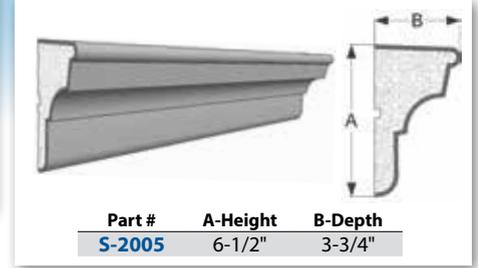
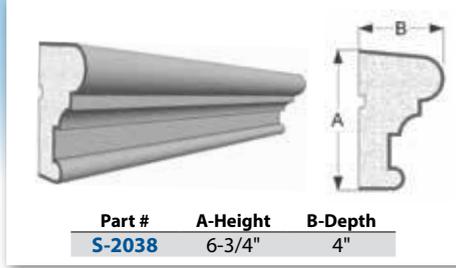
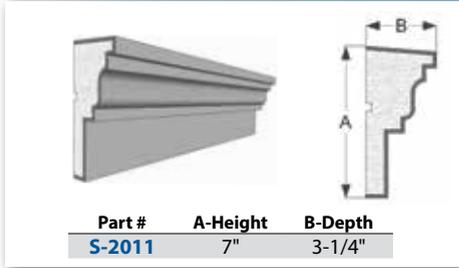
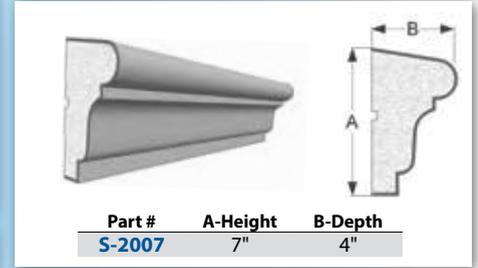
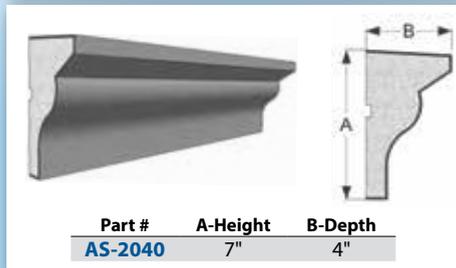
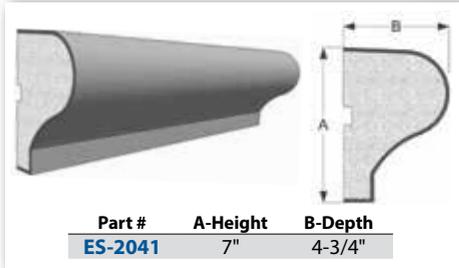
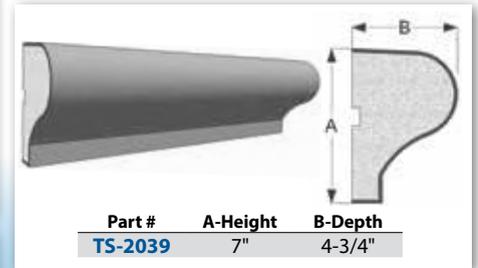
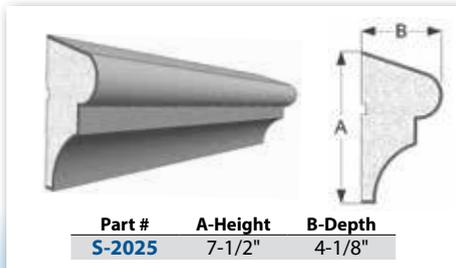
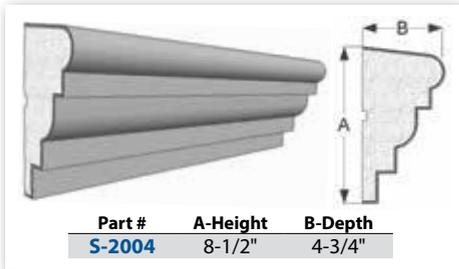
Window Sills are designed to provide architectural detail at the base of a window. A window sill detail usually has a sloped surface to allow for any standing water to roll away from the window ensuring a water tight condition. Acrocore mouldings are manufactured to 8' lengths.



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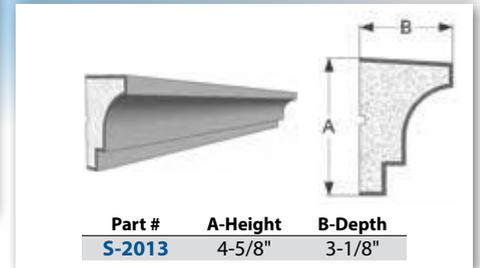
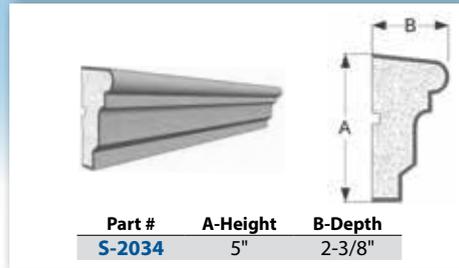
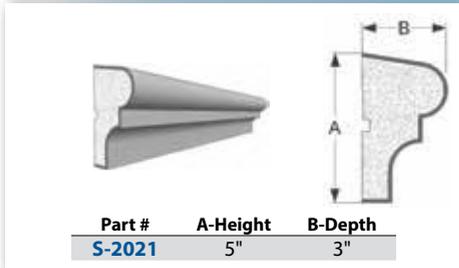
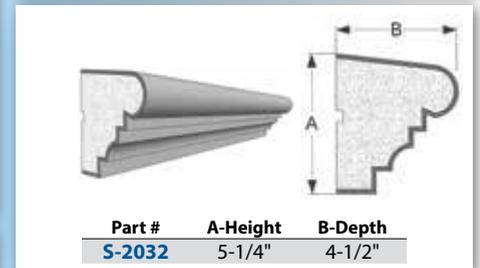
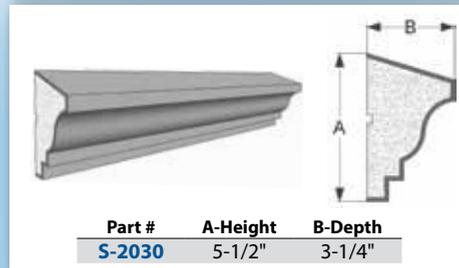
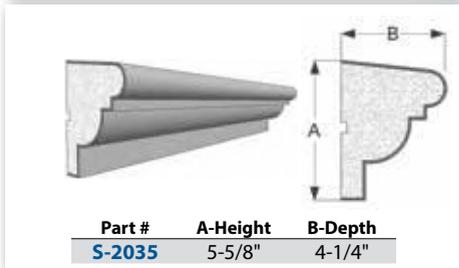
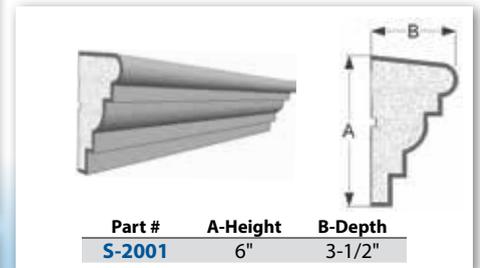
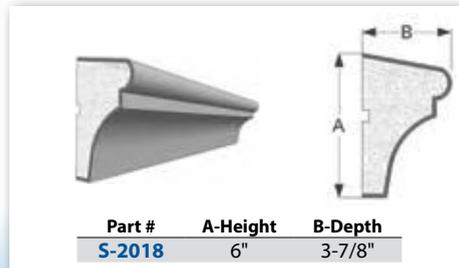
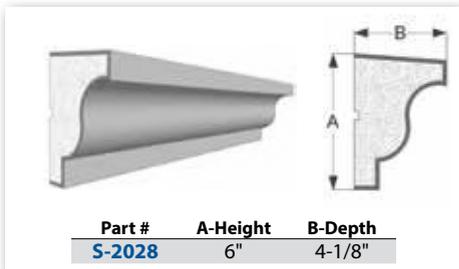
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Watertables

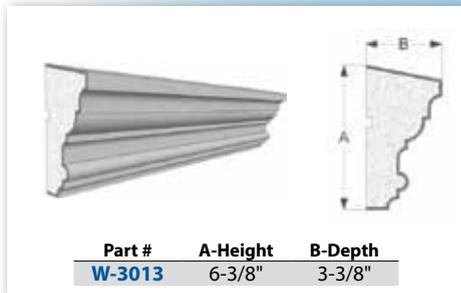
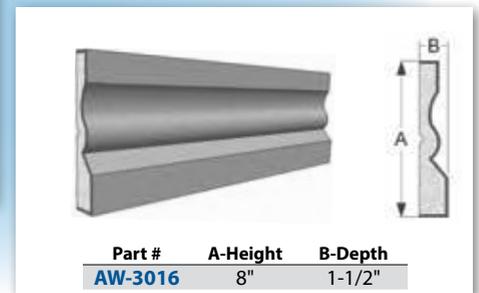
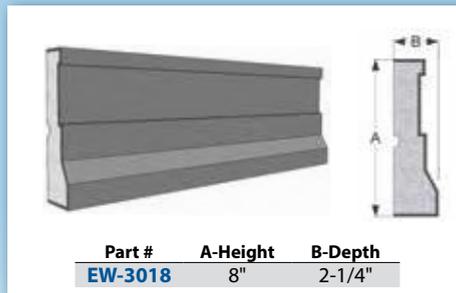
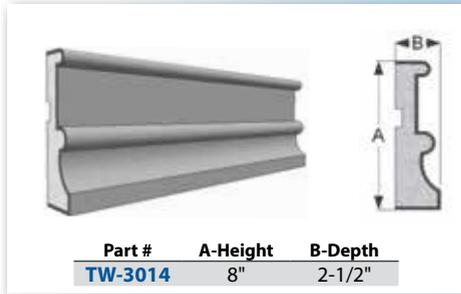
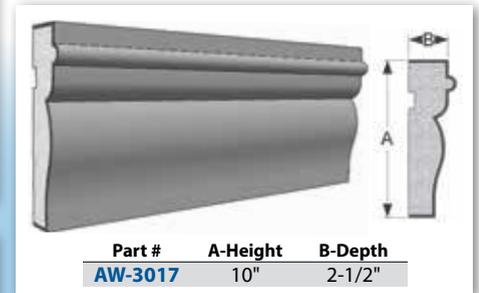
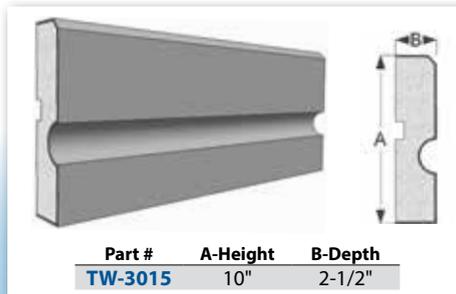
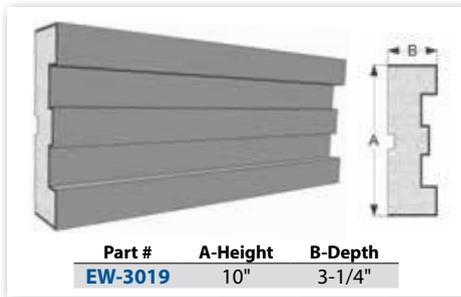
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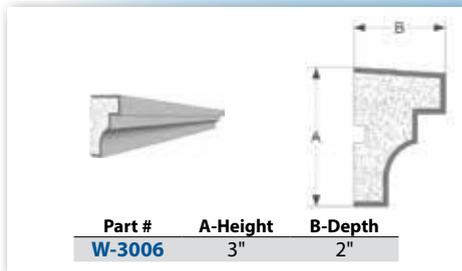
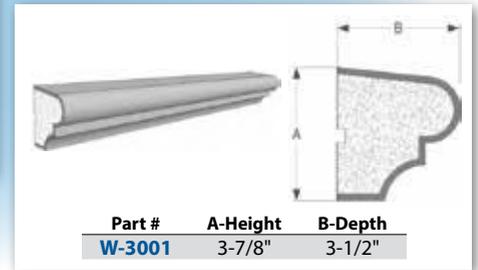
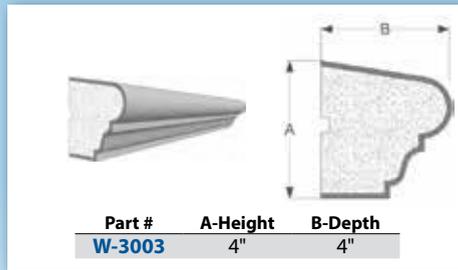
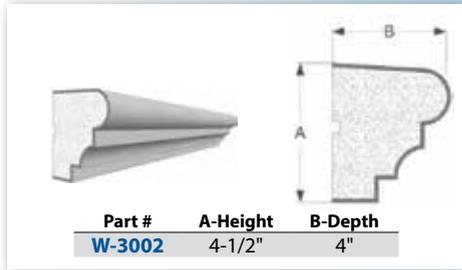
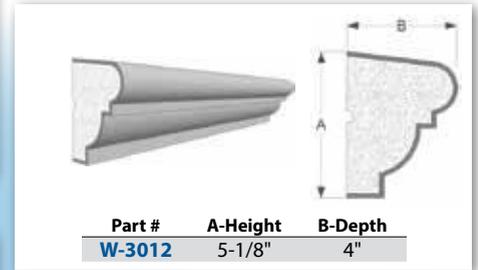
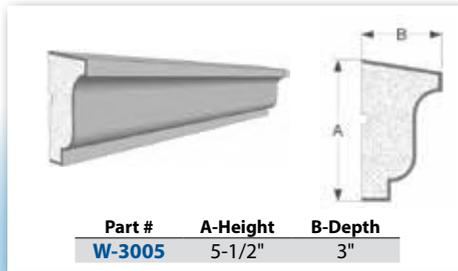
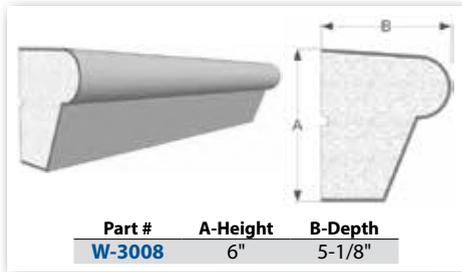
All decorative horizontal bands on a building are designed to accentuate the different parts of the structure. A horizontal band at the lower level floor or base is known as a **watertable** detail to accent the base of the facade. Acrocore mouldings are manufactured to 8' lengths.



SAMPLES AVAILABLE, PLEASE INQUIRE

Designed to work with any surface:
Brick, Stucco, Cement, Wood,
Vinyl Aluminum Siding and *Stone.

* 20% upcharge for stone applications
due to 2" added depth of mouldings.



Acro-Coat Adhesive

Dry Mix

AC-BKT-10...10 lb. bucket
AC-BAG-50...50 lb. bag

We can custom produce any shape or profile. See page X-23 for details.

Installation in 3 Easy Steps

- 1 Cut moulding to proper size with a simple chop saw or diamond masonry blade.
- 2 Apply adhesive or "Acro-Coat Cement" to back side of moulding and apply to surface as per specifications.
- 3 Finish with Elastomeric Masonry, Stucco & Brick Paint or Stucco Finish.

See pages X-21~22 for more details



EPS (Expanded Polystyrene)

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Cornices

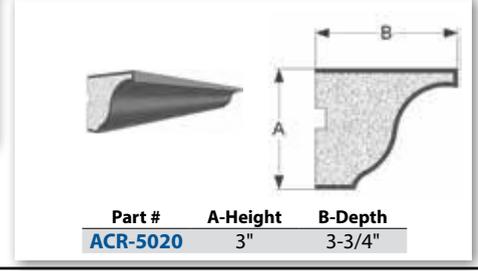
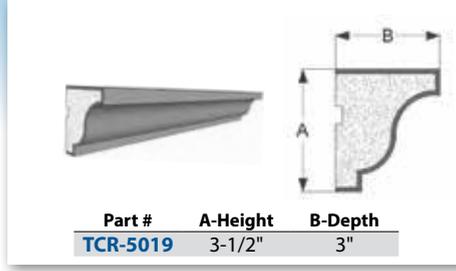
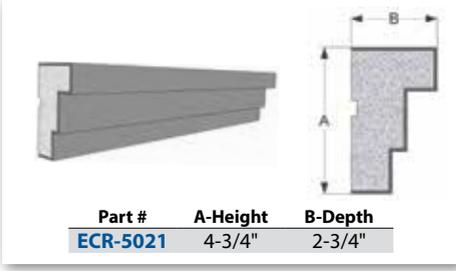
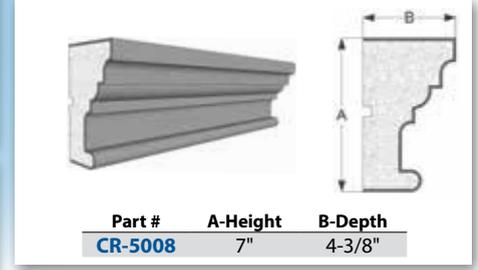
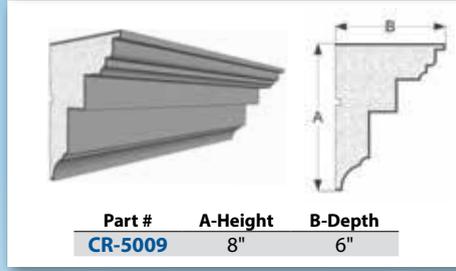
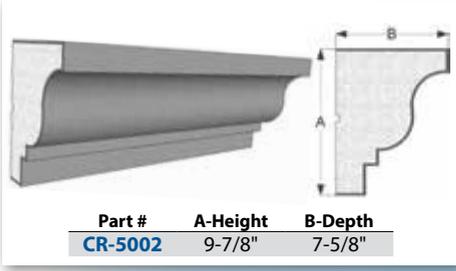
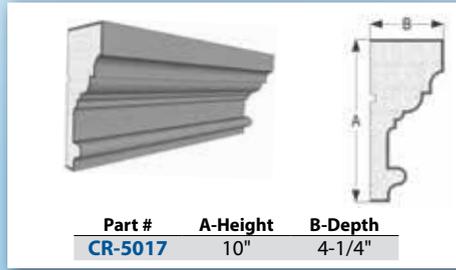
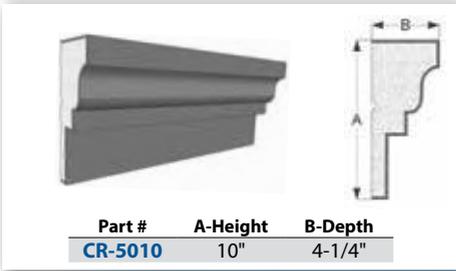
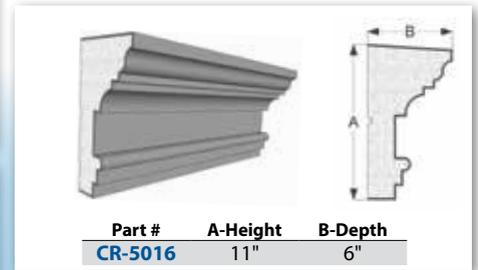
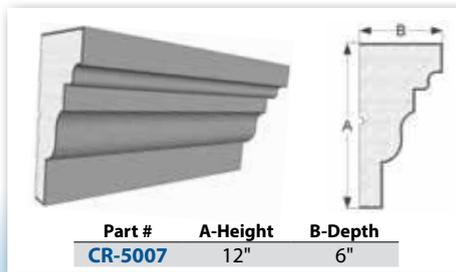
All decorative horizontal bands on a building are designed to accentuate the different parts of the structure. **Cornice (or Crown)** moulding is the horizontal band capping off the facade at the top usually just below the roof soffit line. These members generally have the same purpose to create horizontal details across a building facade. Acrocore mouldings are manufactured to 8' lengths.



SAMPLES AVAILABLE, PLEASE INQUIRE

Designed to work with any surface:
Brick, Stucco, Cement, Wood,
Vinyl Aluminum Siding and *Stone.

*20% upcharge for stone applications
due to 2" added depth of mouldings.



Acro-Coat Adhesive
Dry Mix
AC-BKT-10...10 lb. bucket
AC-BAG-50...50 lb. bag

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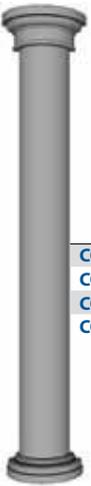
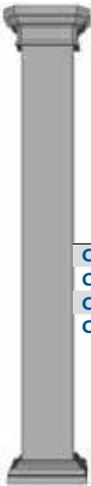
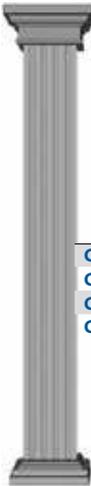
Columns, Caps & Bases

A decorative column is formed in 3 parts: column, cap and base. These elements usually serve as the main architectural style of the building as they are so typically pronounced at the main entrances to homes, municipal buildings, churches and commercial structures. A pilaster is designed to represent a decorative column that is embedded in a flat wall surface. You will see this element at the entrance of many different types of buildings or spaced evenly on a long facade to create a colonnade effect to add depth and character to a flat elevation.

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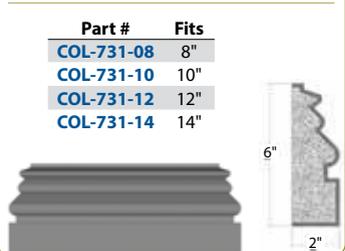
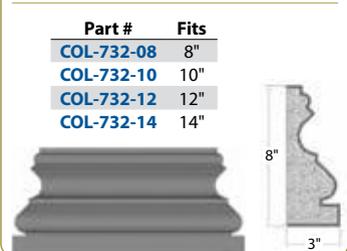
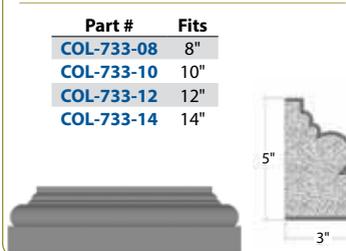
Columns (Non-Structural)

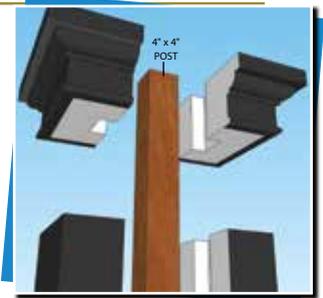
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Note: All columns shown with Cap # (COL-736) and Base # (COL-733) for illustrative purposes. Acrocore columns are manufactured to 8' lengths.

Column, cap and base profiles sized as shown to surround a standard 4" x 4" post.

Caps & Bases (Non-Structural)

 2-3/8" 6"	 3-1/2" 8"	 4" 8"																														
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Note: All columns, caps & bases are manufactured in two halves. Half columns can be used as pilasters.

Acro-Coat Adhesive
Dry Mix
AC-BKT-10...10 lb. bucket
AC-BAG-50...50 lb. bag

We can custom produce any shape or profile. See page X-23 for details.



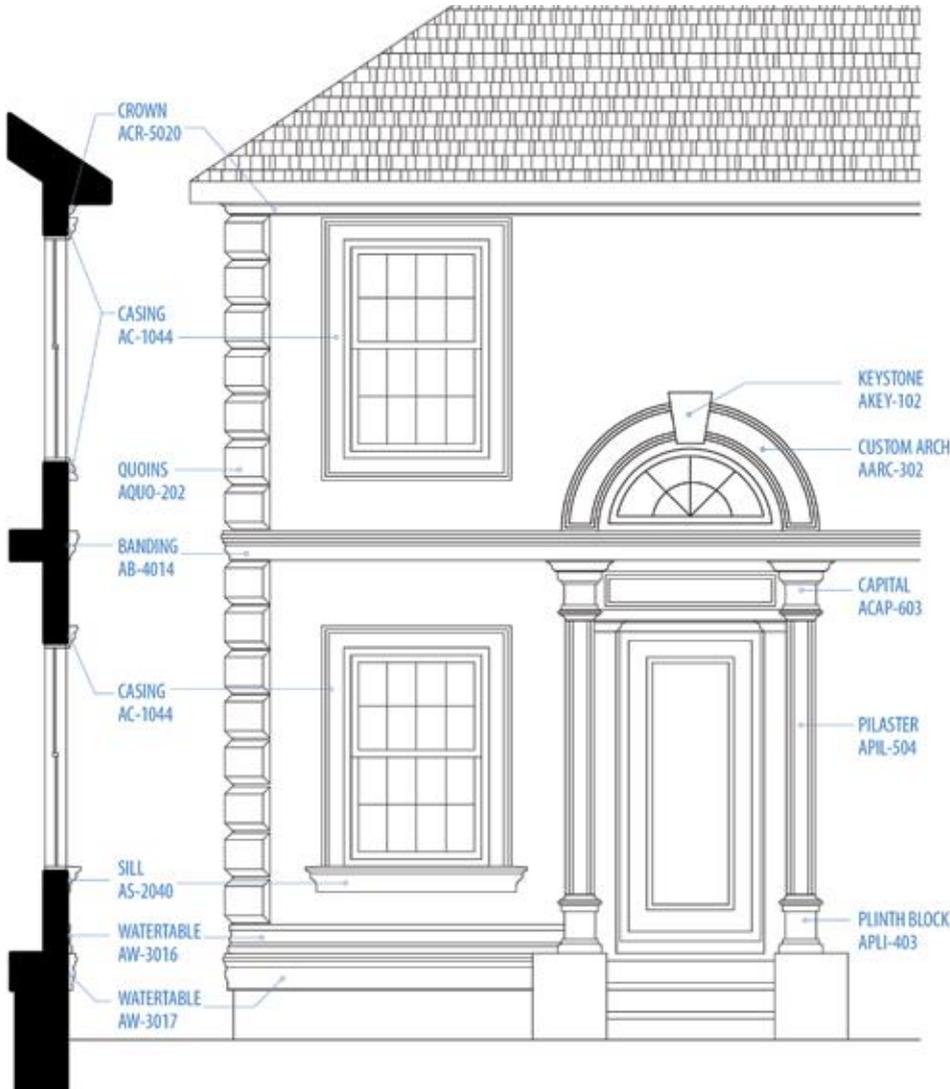
EPS (Expanded Polystyrene)

Lighter. Stronger. Smarter.

The thought and consideration we put into our product goes well beyond design.

American Series

In response to ongoing inquiries received on how to properly select and pair exterior architectural elements with one another, we've created our fail-safe pre-designed series: a compilation of three series of exterior cement coated stucco mouldings & accessories that take the guesswork and uncertainty out of which pieces to choose.



Based on several popular homes and government building styles encompassing an array of period correct Early American design dating from 1600 through the 19th century, every element of Acrocore's American Series Exterior Mouldings perfectly compliments the application in which it has been used right down to the very last detail.

Designed to work with any surface:
Brick, Stucco, Cement, Wood,
Vinyl Aluminum Siding and *Stone.

* 20% upcharge for stone applications
due to 2" added depth of mouldings.



SAMPLES AVAILABLE, PLEASE INQUIRE

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Dry Mix**

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American Series Profiles

Keystone

Profile
AKEY-102

Quoin

AQUO-202

Arch

18" Radius

Part #	A-Height	B-Depth
AARC-302	10"	2"

Water Table

Part #	A-Height	B-Depth
AW-3017	10"	2-1/2"

Banding

Part #	A-Height	B-Depth
AB-4014	8"	3"

Water Table

Part #	A-Height	B-Depth
AW-3016	8"	1-1/2"

Sill

Part #	A-Height	B-Depth
AS-2040	7"	4"

Casing

Part #	A-Height	B-Depth
AC-1044	6"	3"

Cornice

Part #	A-Height	B-Depth
ACR-5020	3"	3-3/4"

Pilaster Profiles

ACAP-603 (CAPITAL)

APIL-504 (PILASTER) (96" LENGTH)

APLI-403 (PLINTH)

ACAP-603

APLI-403

96" Length

Part #	A-Width	B-Depth
APIL-504	8"	2"

Acro-Coat Adhesive

Dry Mix

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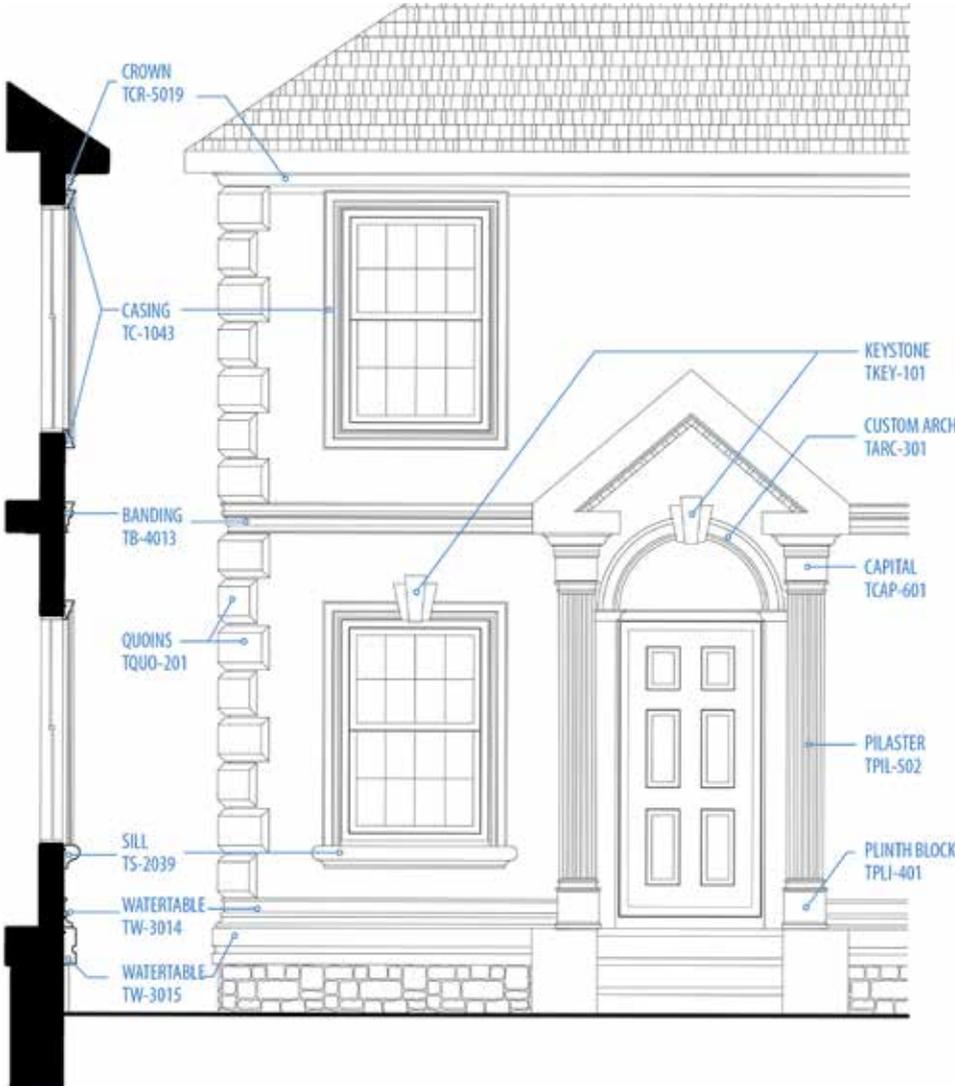
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Traditional Series

In response to ongoing inquiries received on how to properly select and pair exterior architectural elements with one another, we've created our fail-safe pre-designed series: a compilation of three series of exterior cement coated stucco mouldings & accessories that take the guesswork and uncertainty out of which pieces to choose.

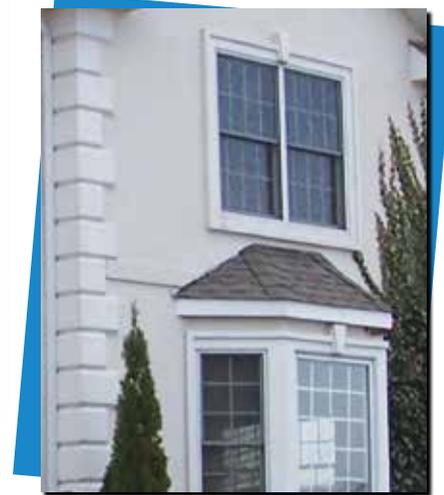


Our Traditional Series is based on Federal Style architecture and furniture design built in North America during the Federal Period era between 1780 and 1830, more specifically from 1785 to 1815.



Designed to work with any surface:
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* 20% upcharge for stone applications
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SAMPLES AVAILABLE, PLEASE INQUIRE

Acro-Coat Adhesive

Dry Mix

AC-BKT-10...10 lb. bucket
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We can custom produce any shape or profile. See page X-23 for details.



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Traditional Series Profiles

Keystone

Elevation

Profile

TKEY-101

Quoin

Profile

TQUO-201

Banding

Profile

Part #	A-Height	B-Depth
TB-4013	10"	3"

Water Table

Profile

Part #	A-Height	B-Depth
TW-3015	10"	2-1/2"

Water Table

Profile

Part #	A-Height	B-Depth
TW-3014	8"	2-1/2"

Sill

Profile

Part #	A-Height	B-Depth
TS-2039	7"	4-3/4"

Casing

Profile

Part #	A-Height	B-Depth
TC-1043	6"	3"

Arch

18" Radius

Profile

Part #	A-Height	B-Depth
TARC-301	5-1/2"	2-1/4"

Cornice

Profile

Part #	A-Height	B-Depth
TCR-5019	3-1/2"	3"

Pilaster Profiles

8' to 9'

TCAP-601 (CAPITAL)

TPIL-502 (PILASTER) (96" LENGTH)

TPLI-401 (PLINTH)

Profile

TCAP-601

Profile

TPLI-401

96" Length

Profile

Part #	A-Width	B-Depth
TPIL-502	10"	2"

Acro-Coat Adhesive
Dry Mix
AC-BKT-10...10 lb. bucket
AC-BAG-50...50 lb. bag

We can custom produce any shape or profile. See page X-23 for details.



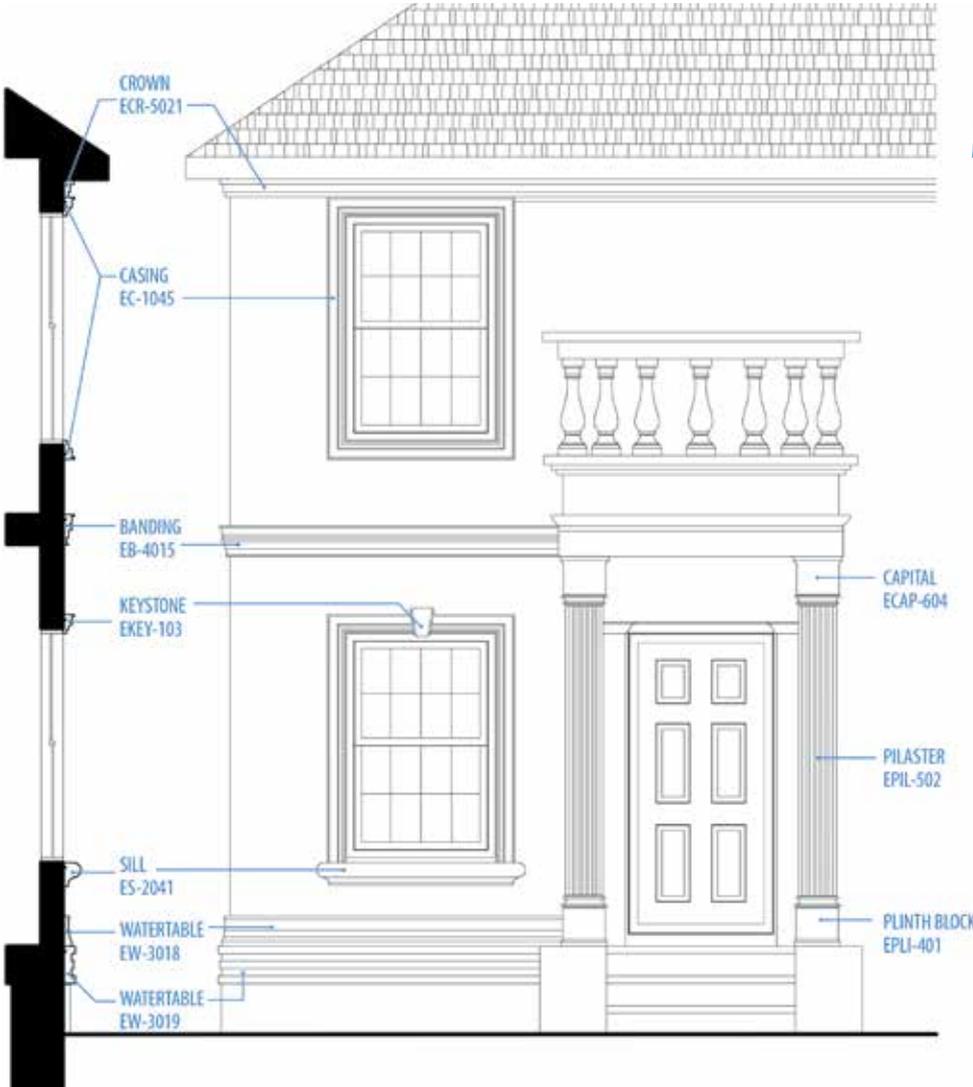
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European Series

In response to ongoing inquiries received on how to properly select and pair exterior architectural elements with one another, we've created our fail-safe pre-designed series: a compilation of three series of exterior cement coated stucco mouldings & accessories that take the guesswork and uncertainty out of which pieces to choose.



Our European Series is based on a very rich history of European art and architecture. This style ranges from as early as the Classical (850BC - 476AD) and spans through the Renaissance (1400 - 1600) to the post Modern era which takes us to the present. In this series you will find many elements of details and styles that span many eras but all are recognizable today.

Designed to work with any surface:
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Vinyl Aluminum Siding and *Stone.

* 20% upcharge for stone applications
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SAMPLES AVAILABLE, PLEASE INQUIRE

Acro-Coat Adhesive

Dry Mix

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European Series Profiles

Water Table

Part #	A-Height	B-Depth
EW-3019	10"	3-1/4"

Banding

Part #	A-Height	B-Depth
EB-4015	10"	3"

Water Table

Part #	A-Height	B-Depth
EW-3018	8"	2-1/4"

Keystone

Elevation

Part #	A-Height	B-Depth
EKEY-103		

Sill

Part #	A-Height	B-Depth
ES-2041	7"	4-3/4"

Casing

Part #	A-Height	B-Depth
EC-1045	6"	3"

Cornice

Part #	A-Height	B-Depth
ECR-5021	4-3/4"	2-3/4"

Arch

18" Radius

Part #	A-Height	B-Depth
EARC-303	4-1/4"	2-1/8"

Pilaster Profiles

8' to 9'

ECAP-604 (CAPITAL)

EPIL-502 (PILASTER) (96" LENGTH)

EPLI-401 (PLINTH)

ECAP-604

EPLI-401

96" Length

Part #	A-Height	B-Depth
EPIL-502	10"	2"



Acro-Coat Adhesive Dry Mix
AC-BKT-10...10 lb. bucket
AC-BAG-50...50 lb. bag

We can custom produce any shape or profile. See page X-23 for details.



EPS (Expanded Polystyrene)

Lighter. Stronger. Smarter.

The thought and consideration we put into our product goes well beyond design.

Commercial Series

Acrocore's Commercial Series of exterior mouldings encompass a wide range of larger, dimensionally appropriate profiles that have been specifically designed for their aesthetic suitability with our smaller scale residential series profiles for use on all types of commercial structures.

Most of our Commercial Series profiles are shipped uncoated, enabling maximum on site post installation design flexibility.

If dictated, we can also produce any shape or custom profile exterior moulding with cement coating that your project requires. Let our technical staff assist you in bringing your next one-of-a-kind building to fruition. Acrocore mouldings are manufactured to 8' lengths.

Larger Profiles:

Our profiles can be cut to any size maximizing at 48" x 36" x 96" long. If you need a massive profile for your commercial project, you have found the right product. From a simple square band to an ornate window casing with ogee curves and beading, we can produce any shape and size.

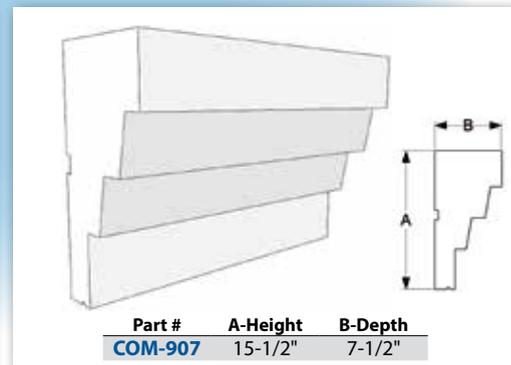
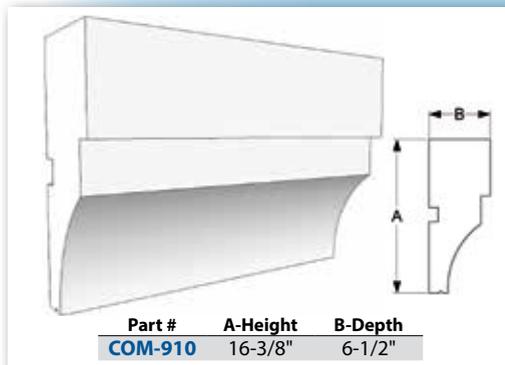
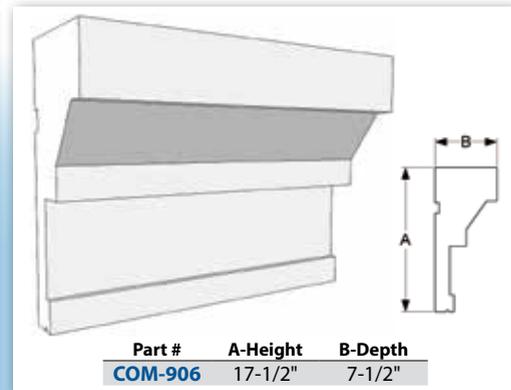
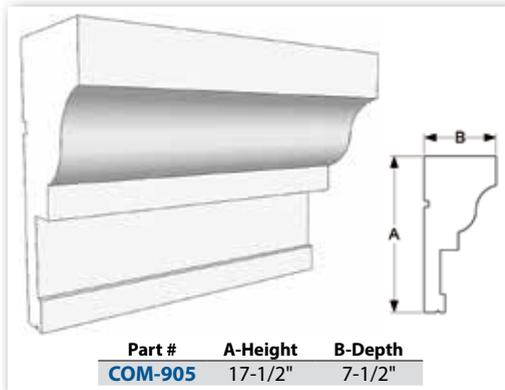
SAMPLES AVAILABLE, PLEASE INQUIRE



Designed to work with any surface:
Brick, Stucco, Cement, Wood,
Vinyl Aluminum Siding and *Stone.

*20% upcharge for stone applications
due to 2" added depth of mouldings.

Commercial Series Profiles



Acro-Coat Adhesive

Dry Mix

AC-BKT-10...10 lb. bucket

AC-BAG-50...50 lb. bag

We can custom produce any shape or profile. See page X-23 for details.

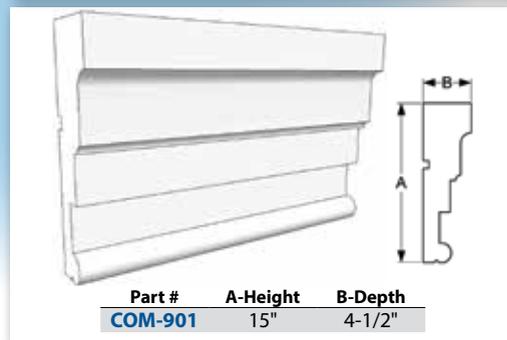
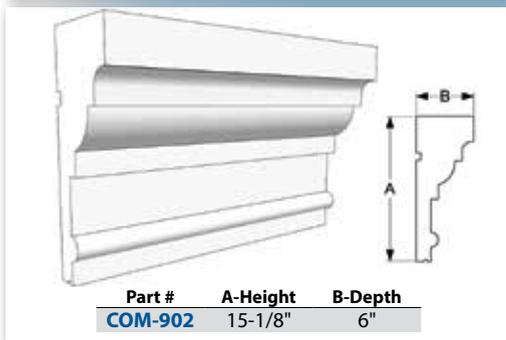
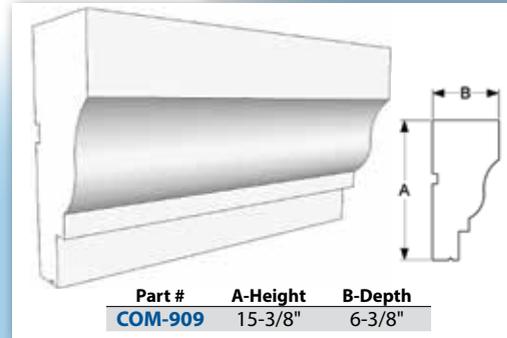
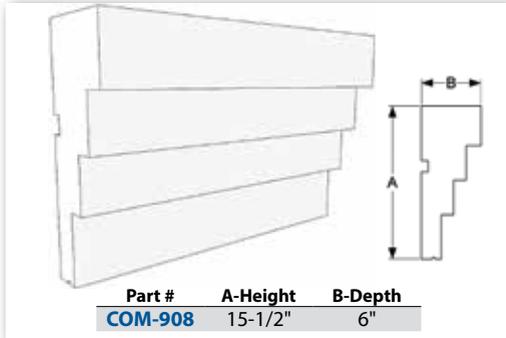
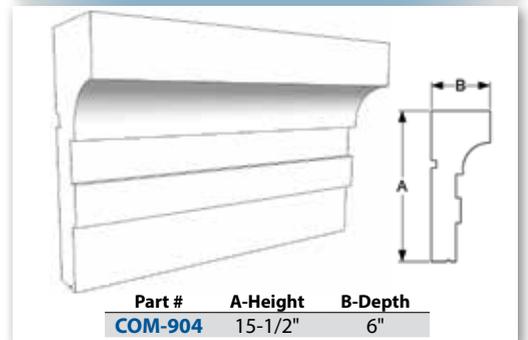
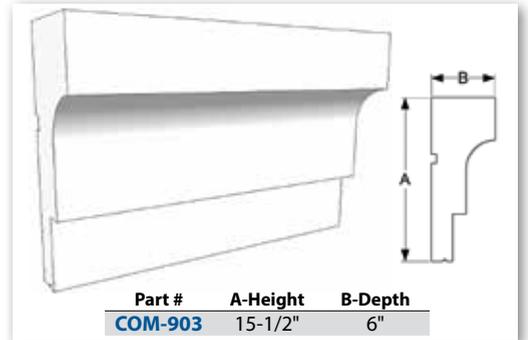


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Commercial Series Profiles



Acro-Coat Adhesive
Dry Mix
AC-BKT-10...10 lb. bucket
AC-BAG-50...50 lb. bag

We can custom produce any shape or profile. See page X-23 for details.



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Installation Guides

1. Preparation of surfaces:

- Clean all surfaces. Wall surface and moulding shall be clean and dry.
- All surfaces shall be a minimum of 38° Fahrenheit (3.3° Celsius) or higher.
- Building surface shall be level, plum and ready to accept stucco mouldings.
- Installer shall contact general contractor responsible for work if building surfaces are not level, plum and clean before application of stucco mouldings.
- All mouldings shall be cut and dry fit prior to applying any adhesive materials.

2. Apply adhesive to the back surface of stucco moulding. Use approved adhesive such as PL premium or equal for the purpose of adhering to the substrate (building surface).

- We recommend using Acro-coat cement mix when joining moulding to moulding. **When applying to Stucco, use Flexcoat adhesive and approved mesh when joining moulding to moulding.**
- When joining moulding to moulding at miter joints, remove ¼" deep x approx. 3/8" wide of foam before applying Acro-coat material to allow for adequate adhesion. Wipe away all excess material when miter is joined together.
- Apply approved adhesive using a 3/8" notched trowel. Adhesive shall be applied vertically and all excess adhesive shall be wiped clean prior to installation.

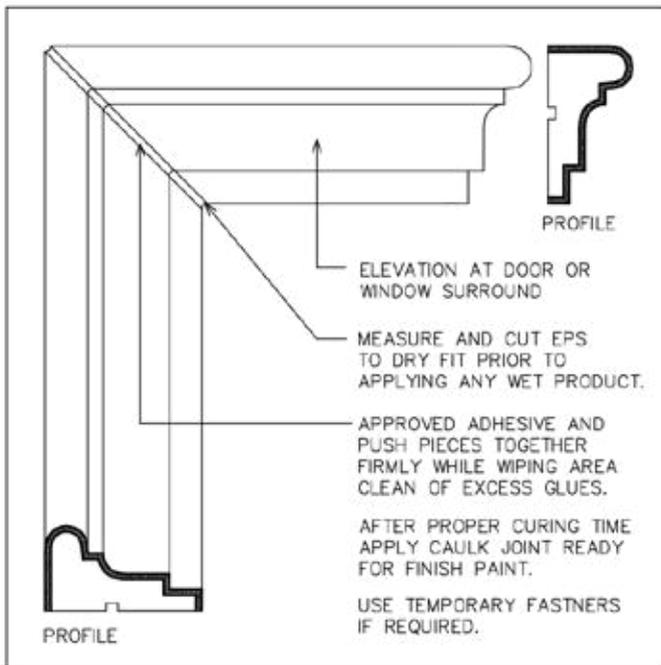
3. With adhesive applied, push moulding into place after providing all level and plum guide lines. You should use mechanical fasteners to hold mouldings while adhesive cures.

4. See detail for mechanical fastener if required, provide pre-drilled holes prior to using fastening nail.

5. Clean all surfaces of adhesive prior to adhesion during curing period.

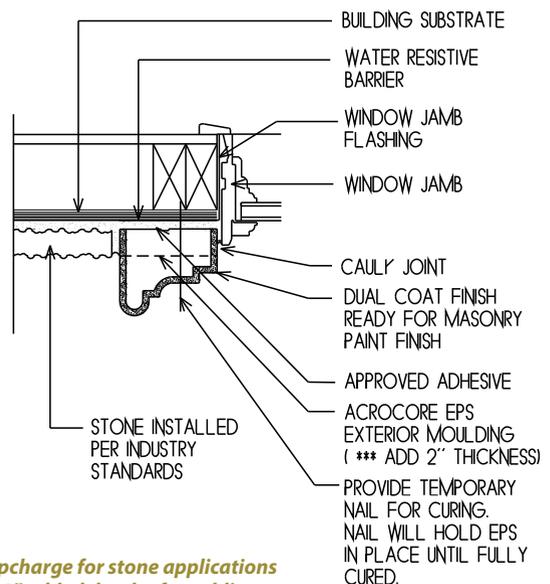
6. After adhesive cures, apply caulking at all joints between mouldings and building substrate. Provide caulking between joined mouldings.

7. Allow all materials to cure and dry before painting with elastomeric masonry, stucco & brick paint.



Stone

Add 2" thickness to stock sizes to accommodate for stone installation.



Note:
20% upcharge for stone applications due to 2" added depth of mouldings.



EPS (Expanded Polystyrene)

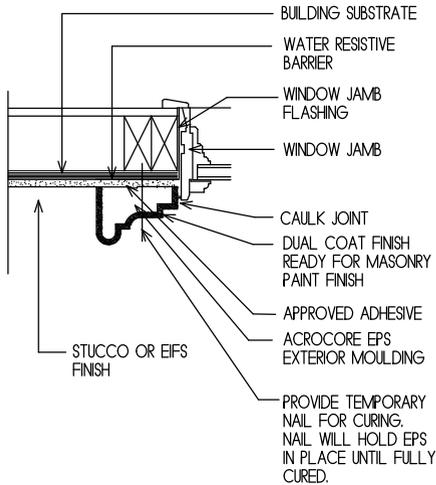
Lighter. Stronger. Smarter.

The thought and consideration we put into our product goes well beyond design.

Installation Guides

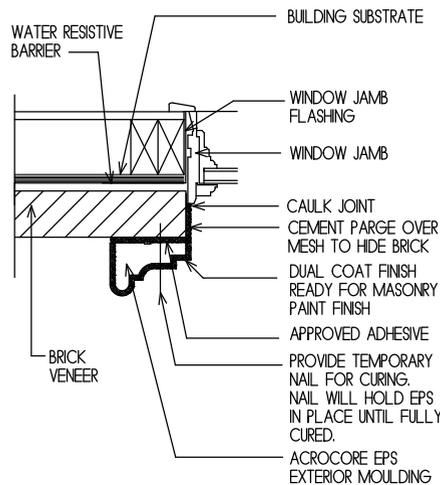
Stucco

All stock sizes apply.



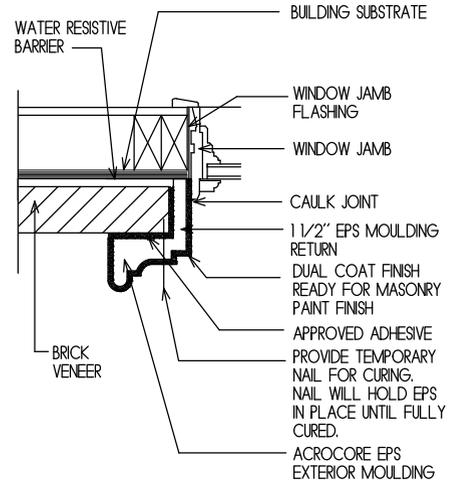
Brick

All stock sizes apply.



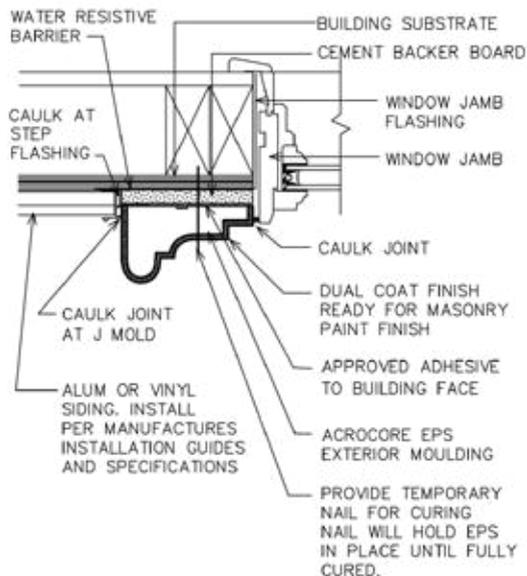
Brick Return

All stock sizes apply.



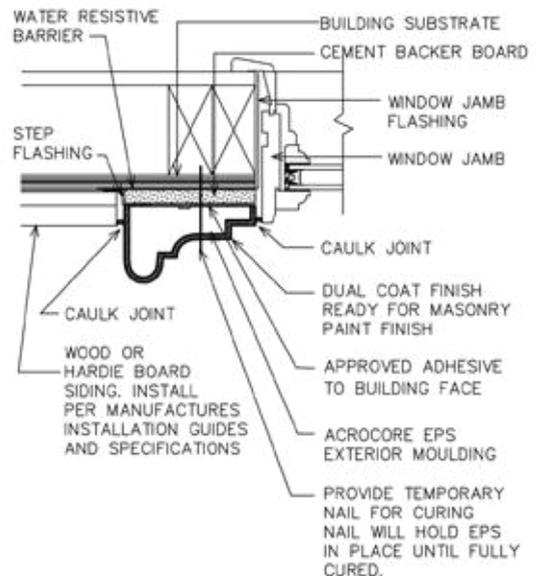
Vinyl or Aluminum Siding

Add 1" - 2" thickness to foam if required depending on siding thickness.



Cement or Wood Siding

Add 1" - 2" thickness to foam if required depending on siding thickness.





EPS (Expanded Polystyrene)

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Custom Programs

You design it. We create it.

We specialize in custom coated stucco mouldings. We can replicate any profile you may need to match or create any moulding you can dream up. All our mouldings are shaped using specialized CNC equipment so custom sizes and shapes are never a problem. **Your needs are the primary concern of our design team.**

Match Historical Profiles:

We have found on many of our commercial projects, our customers choose from our standard set of profiles and we design larger pieces to match on a job specific basis. Please see our stock profiles and choose from them or make them proportionately larger or smaller, we can accommodate you.

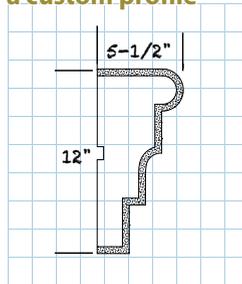


Custom Profiles

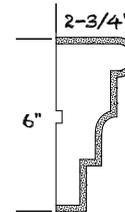


Available in both raw EPS and stucco coated

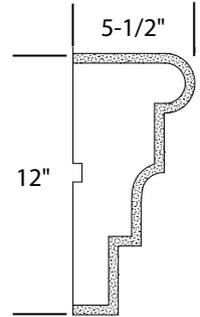
Provide a scaled drawing for a custom profile



Profiles can be adjusted to scale



Original

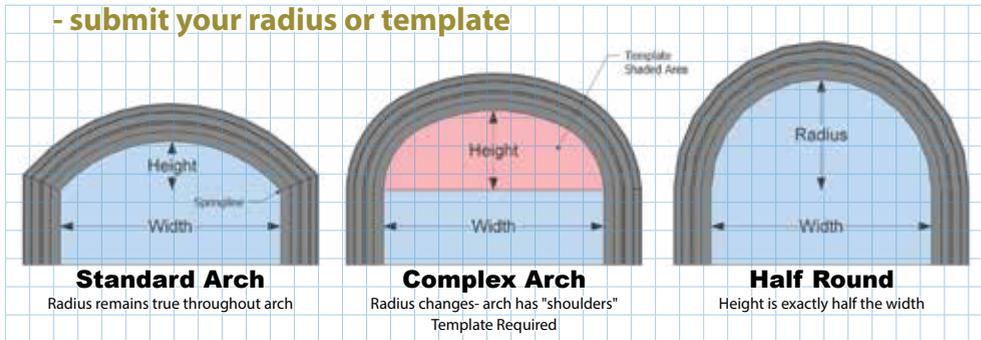


100% Larger

Custom Arches

Arches made to order

- submit your radius or template



Acro-Coat Adhesive

Dry Mix

AC-BKT-10...10 lb. bucket

AC-BAG-50...50 lb. bag

Designed to work with any surface:
Brick, Stucco, Cement, Wood,
Vinyl Aluminum Siding and *Stone.

* 20% upcharge for stone applications
due to 2" added depth of mouldings.

Exterior Millwork by Fypon

*A printed copy of the
catalog is available,
FREE OF CHARGE.
Please call & request*

FY12



Exterior Louvers/Gable Vents

Round, Octagon, Cathedral & Triangle Louvers



Exterior Millwork
High Density Polyurethane

FEATURES AND BENEFITS

- 45° angled slats on functional louvers protect interiors from precipitation.
- Primed with ultraviolet stable coating.
- A variety of shapes and sizes complement most architectural styles.
- Unlike wood, Fypon® louvers resist insect infestation and will not rot, warp, decay or split.
- Easy installation.

DECORATIVE LOUVERS

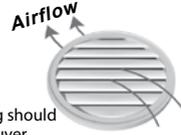
Have closed non-ventilating slats that do not allow air to pass through. They are used for decorative purposes only to accent exterior sidewall applications



FUNCTIONAL LOUVERS

Accent exterior sidewall applications, but also have open slats that allow for air ventilating. Includes a screen backing to keep insects out.

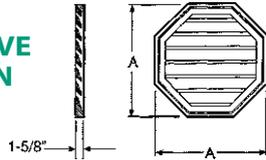
NOTE: If you are ordering a Functional Louver, your rough opening should be approximately 2" smaller around the entire perimeter of the louver.



All louvers can be ordered with siding rout for a neat professional finish. Please specify upon ordering. **Call for quote.** (Rout is a flat 5/8" x 5/8" groove).



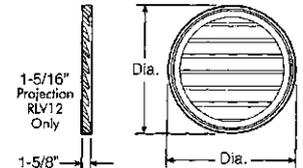
DECORATIVE OCTAGON LOUVER



A	Decorative Part #	Functional Part #
18"	OLV18	--
22"	OLV22	FOLV22



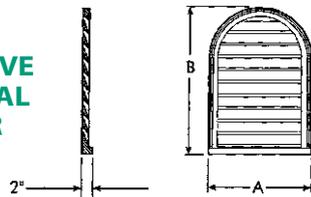
DECORATIVE ROUND LOUVER



Dia.	Decorative Part #	Functional Part #
16"	RLV16	--
18"	RLV18	FRLV18
22"	RLV22	FRLV22
24"	RLV24	FRLV24
28"	RLV28	FRLV28
30"	RLV30	FRLV30
36"	RLV36	FRLV36



DECORATIVE CATHEDRAL LOUVER

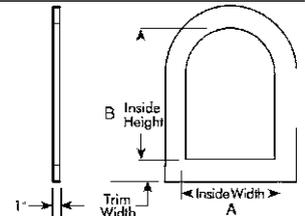


A	B	Decorative Part #	Functional Part #
12"	24"	CLV12X24	--
16"	36"	CLV16X36	--
18"	30"	CLV18X30	FCLV18X30
22"	31-1/2"	CLV22X31	FCLV22X31
24"	48"	CLV24X48	--
28"	43"	CLV28X43	FCLV28X43



CATHEDRAL LOUVER TRIM

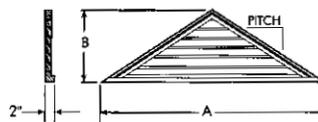
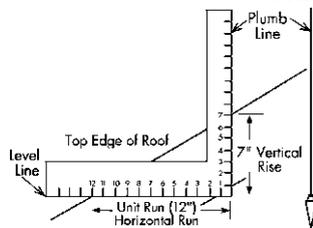
WORKS WITH
FCLV22X31 &
CLV22X31



A	B	Trim Width	Part #
22-3/16"	31-11/16"	3-1/2"	CLV22X31X4F



TRIANGLE LOUVER



Pitch Information

Pitch indicates that incline of a roof as a ratio of the vertical rise to the horizontal run. It is properly expressed as X distance in 12 inches.

For example: A roof that rises at a rate of seven inches for each foot of run is designated as having a 7/12 pitch.

QUANTITY DISCOUNTS AVAILABLE. INQUIRE FOR A QUOTE.

A	B	Pitch	Decorative Part #	Functional Part #
48"	12"	6/12	TRLV48X12	--
48"	24"	12/12	TRLV48X24	FTRLV48X24
60"	17-1/2"	7/12	TRLV60X18	FTRLV60X18
60"	22-1/2"	9/12	TRLV60X23	FTRLV60X23
64"	26-1/2"	10/12	TRLV64X27	FTRLV64X27
66"	22"	8/12	TRLV66X22	FTRLV66X22
76"	19"	6/12	TRLV76X19	--
84"	17-1/2"	5/12	TRLV84X18	FTRLV84X18

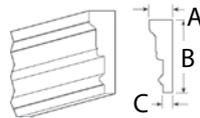
All louvers can be ordered with siding rout for a neat professional finish. Please specify upon ordering. **Call for quote.** (Rout is a flat 5/8" x 5/8" groove).



PL Premium Adhesive	
Part#	Size
ADH1	10.6 oz Cartridge

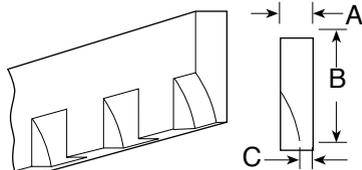


DOOR/WINDOW MOULDINGS



Part #	Length	A	B	C
MLD220-12	12'	1-3/4"	5-1/2"	3/4"

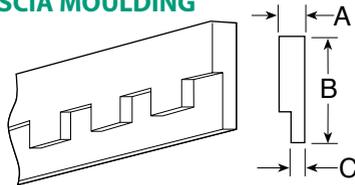
CLASSIC DENTIL MOULDING



Part #	A	B	C	Tooth/Space	Length
MLD310-12	1-1/4"	4-1/2"	7/16"	1-1/2"	12'
MLD310-16	1-1/4"	4-1/2"	7/16"	1-1/2"	16'

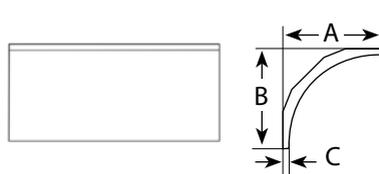
Works with DTLB 6x4x6, see page X-28.

DENTIL FASCIA MOULDING



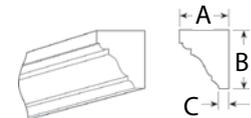
Part #	A	B	C	Tooth/Space	Length
MLD330-12	1-5/8"	7"	7/8"	2"	12'

COVE MOULDING



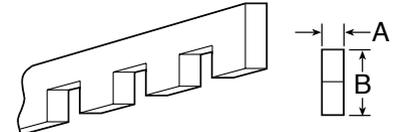
Part #	A	B	C	Length
MLD583-16	8"	8"	1/2"	16'

CORNICE MOULDING



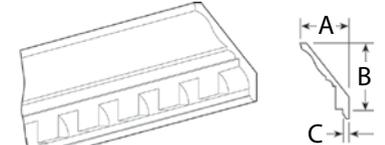
Part #	Length	A	B	C
MLD240-8	8'	3-1/4"	4"	11/16"

DENTIL MOULDING



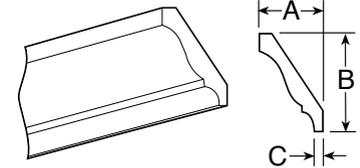
Part #	A	B	Tooth/Space	Length
MLD354-12	1"	3-1/16"	1-5/8"	12'-2-1/4"

CROWN DENTIL MOULDINGS



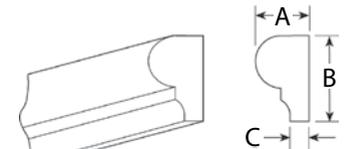
Part #	A	B	C	Tooth/Space	Length
MLD411-16	4-1/2"	7"	1/2"	1-1/2"	16'

CROWN MOULDINGS



Part #	A	B	C	Length
MLD452-12	2"	3"	1/4"	12'

CHAIR RAIL MOULDINGS



Part #	A	B	C	Length
MLD610-8	1-1/2"	2-3/8"	1/2"	8'

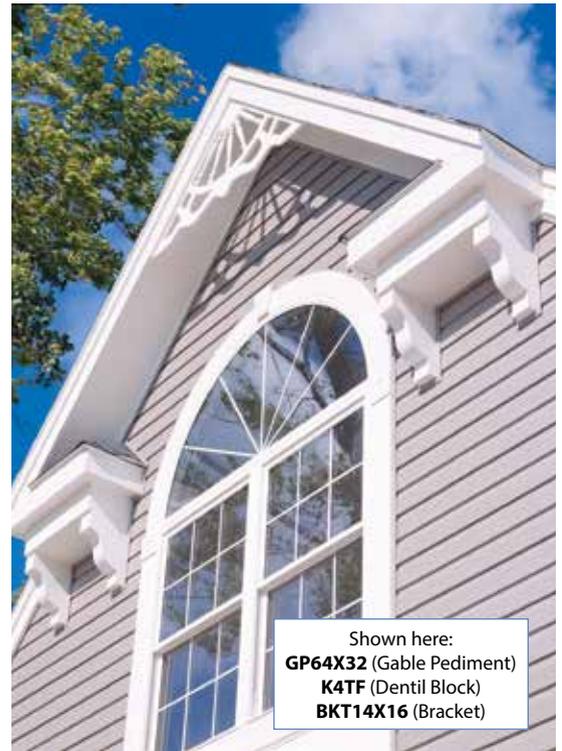
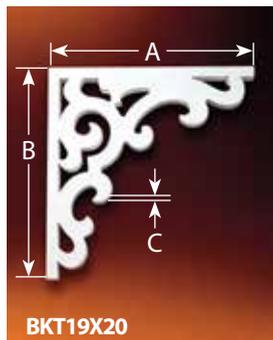
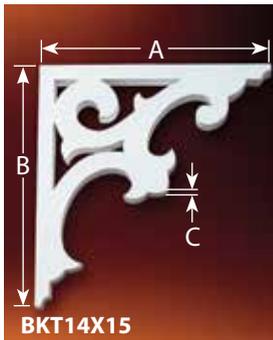
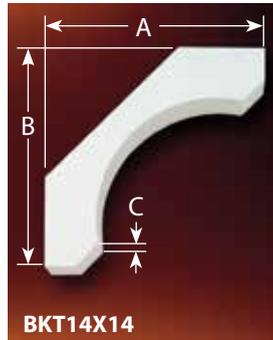
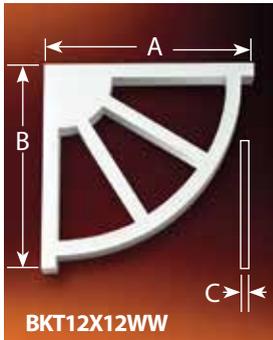
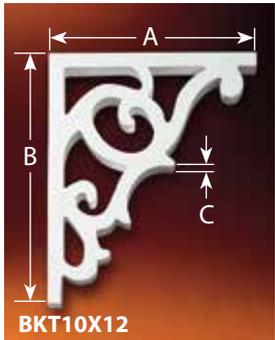
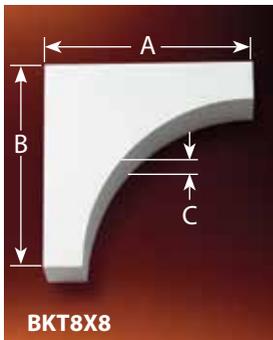
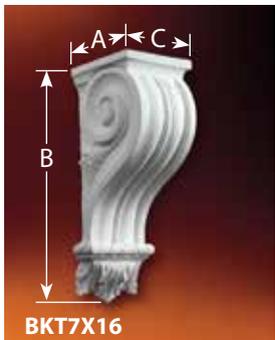
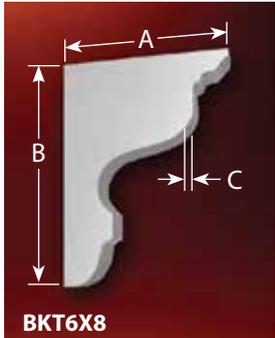
IMPORTANT: A urethane base adhesive such as PL Premium Adhesive must be used on all joints. See page X-25 to order PL premium Adhesive, ADH1.

QUANTITY DISCOUNTS AVAILABLE. INQUIRE FOR A QUOTE.

Phone:1-800-631-8375 • Fax:1-800-888-3315

DECORATIVE BRACKETS

- Detailed millwork is architecturally accurate.
- Paintable products are double primed with exterior grade ultraviolet stable coating.
- Resist insect infestation, will not rot, warp decay or split.
- Easy installation.



Part #	A	B	C
BKT6X8	6"	8"	1-1/2"
BKT7X16	7-7/16"	16-1/4"	5-1/2"
BKT8X8	8"	8"	2"
BKT10X12	10-1/8"	12-1/2"	1"
BKT12X12WW	11-13/16"	11-13/16"	1"
BKT14X14	13-1/2"	13-1/2"	3-1/2"
BKT14X15	14"	14-5/8"	1"
BKT19X20	19-1/2"	19-9/16"	1-1/8"

**QUANTITY DISCOUNTS AVAILABLE
INQUIRE FOR A QUOTE.**

USING CORROSION-RESISTANT FASTENERS AND PL PREMIUM ADHESIVE

Always use corrosion-resistant mechanical fasteners (nails or screws) and PL Premium Adhesive when installing Fypon Products. This combination provides a secure, long lasting bond. Countersink all fasteners about 1/8" and fill with exterior grade white spackle. If desired, sand any minor imperfections and topcoat with a quality exterior latex or oil base paint. Fypon exterior millwork installations should be finished using a quality, exterior grade silicone caulk to prevent water infiltration behind siding, windows and doors. Some exterior millwork installations, in particular new construction (before siding is applied) may require a J-channel and/or flashing to prevent water infiltration. Installers must determine which installation technique is best for the specific situation.

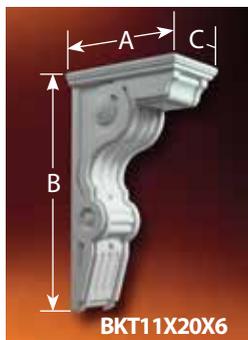
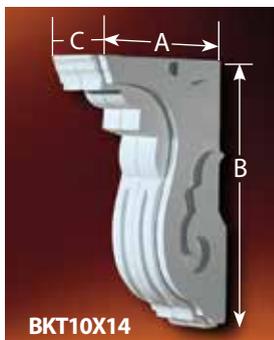
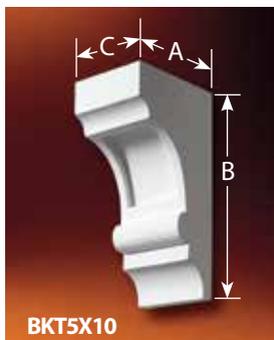
IMPORTANT: A urethane base adhesive such as PL Premium Adhesive must be used on all joints. See page X-25 to order PL premium Adhesive, **ADH1**.

Decorative Millwork/
Corbels/Dentil Blocks



Exterior Millwork
High Density Polyurethane

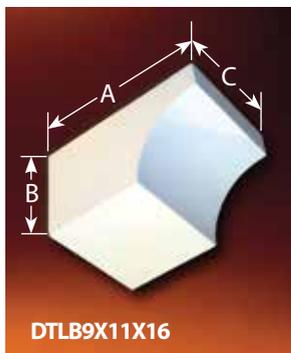
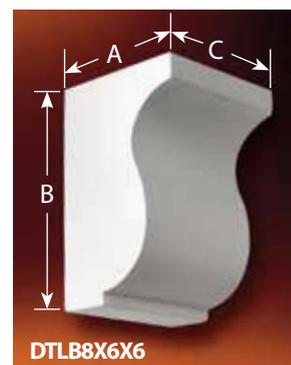
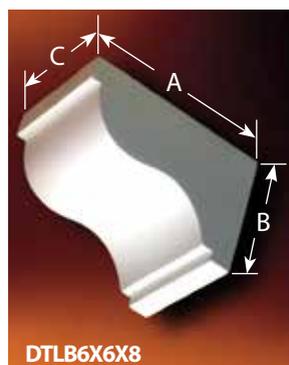
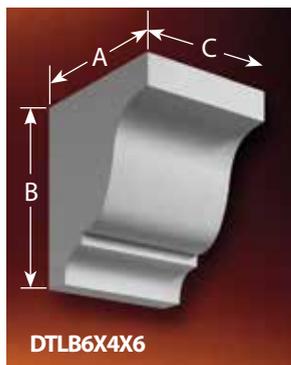
CORBELS



Shown here:
COR5X10 (Corbel)

Part #	A	B	C
BKT5X10	5-1/4"	10"	4"
BKT10X14	9-11/16"	14-1/2"	3-3/4"
BKT11X20X6	11"	20"	6-1/2"

DENTIL BLOCKS



**QUANTITY DISCOUNTS AVAILABLE
INQUIRE FOR A QUOTE.**

USING CORROSION-RESISTANT FASTENERS AND PL PREMIUM ADHESIVE
Always use corrosion-resistant mechanical fasteners (nails or screws) and PL Premium Adhesive when installing Fypon Products. This combination provides a secure, long lasting bond. Countersink all fasteners about 1/8" and fill with exterior grade white spackle. If desired, sand any minor imperfections and topcoat with a quality exterior latex or oil base paint. Fypon exterior millwork installations should be finished using a quality, exterior grade silicone caulk to prevent water infiltration behind siding, windows and doors. Some exterior millwork installations, in particular new construction (before siding is applied) may require a J-channel and/or flashing to prevent water infiltration. Installers must determine which installation technique is best for the specific situation.

IMPORTANT: A urethane base adhesive such as PL Premium Adhesive must be used on all joints.
See page X-25 to order PL premium Adhesive, ADH1.

Part #	A	B	C
DTLB6X4X6	5-1/2"	6-1/8"	4-3/4"
DTLB6X6X8	8"	5-3/8"	5-1/2"
DTLB8X6X6	5-1/4"	8-1/8"	5-1/2"
DTLB9X11X16	16"	9-1/4"	11-1/4"
DTLB4X4X7	7-1/2"	4-5/16"	5"



Shown here:
AR60X10MC
(Arch)
SWDH60X30
(Sunburst)
K10TM
(Keystone)
PIL10X96A
(Pilaster)

FEATURES AND BENEFITS

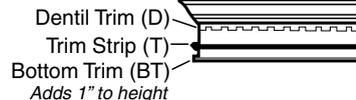
- Custom sizes available.
- Primed with ultraviolet stable coating.
- Unlike wood, Fypon® window and door trim products resist insect infestation and will not warp, decay or split.
- Easy Installation.

All crossheads are available routed and with the following factory applied accessories:

Without Accessories



With Accessories



CALL FOR QUOTE

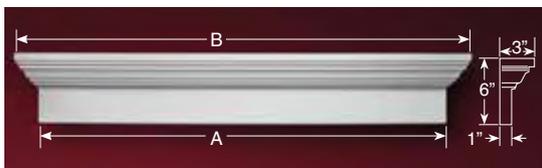
NOTE: ALL MODIFIED CROSSHEADS ARE NON-RETURNABLE

Shown here:
WCH64X9
(Crosshead)
PIL7X108
(Pilaster)



A Keystone cannot be used when combining a Crosshead with a Pediment

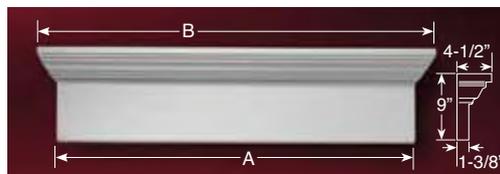
6" WINDOW CROSSHEADS



Part #	A	B
WCH24X6	24"	27-1/2"
WCH30X6	30"	33-1/2"
WCH32X6	32"	35-1/2"
WCH33X6	33-5/8"	37-1/8"
WCH34X6	34"	37-1/2"
WCH36X6	36"	39-1/2"
WCH37X6	37-5/8"	41-1/8"
WCH38X6	38"	41-1/2"
WCH40X6	40"	43-1/2"
WCH41X6	41-5/8"	45-1/8"
WCH43X6	43"	46-1/2"
WCH44X6	44"	47-1/2"
WCH48X6	48"	51-1/2"
WCH56X6	56"	59-1/2"

Part #	A	B
WCH60X6	60"	63-1/2"
WCH64X6	64"	67-1/2"
WCH67X6	67"	70-1/2"
WCH68X6	68"	71-1/2"
WCH72X6	72"	75-1/2"
WCH74X6	74"	77-1/2"
WCH76X6	76"	79-1/2"
WCH80X6	80"	83-1/2"
WCH87X6	87"	90-1/2"
WCH96X6	96"	99-1/2"
WCH100X6	100"	103-1/2"
WCH104X6	104"	107-1/2"
WCH108X6	108"	111-1/2"
WCH110X6	110"	113-1/2"

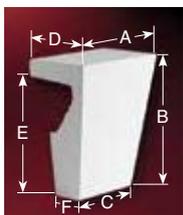
9" WINDOW CROSSHEADS



Part #	A	B
WCH24X9	24"	29-1/2"
WCH32X9	32"	37-1/2"
WCH33X9	33-5/8"	39-1/8"
WCH34X9	34"	39-1/2"
WCH36X9	36"	41-1/2"
WCH37X9	37-5/8"	43-1/8"
WCH38X9	38"	43-1/2"
WCH40X9	40"	45-1/2"
WCH41X9	41-5/8"	47-1/8"
WCH43X9	43"	48-1/2"
WCH44X9	44"	49-1/2"
WCH48X9	48"	53-1/2"
WCH60X9	60"	65-1/2"
WCH64X9	64"	69-1/2"
WCH68X9	68"	73-1/2"

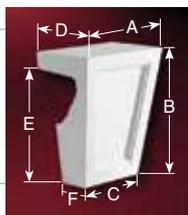
Part #	A	B
WCH72X9	72"	77-1/2"
WCH73X9	73"	78-1/2"
WCH74X9	74"	79-1/2"
WCH76X9	76"	81-1/2"
WCH80X9	80"	85-1/2"
WCH84X9	84"	89-1/2"
WCH85X9	85"	90-1/2"
WCH96X9	96"	101-1/2"
WCH99X9	99"	104-1/2"
WCH100X9	100"	105-1/2"
WCH101X9	101"	106-1/2"
WCH103X9	103"	108-1/2"
WCH104X9	104"	109-1/2"
WCH108X9	108"	113-1/2"
WCH110X9	110"	115-1/2"
WCH113X9	113"	118-1/2"
WCH197X9	197"	202-1/2"

KEYSTONES



K6M
Keystone
For
6" Crossheads

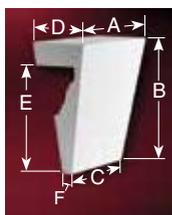
KP6M
Recessed
Panel
Keystone
For 6"
Crossheads



Matches all 6" Crossheads

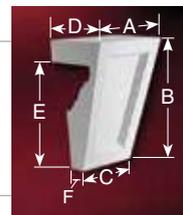
Part #	A	B	C	D	E	F
K6M	5-3/4"	7"	4"	3-7/8"	6"	1-1/2"
KP6M	5-3/4"	7"	4"	4-1/8"	6"	1-3/4"

KEYSTONES



K9M
Keystone
For
9" Crossheads

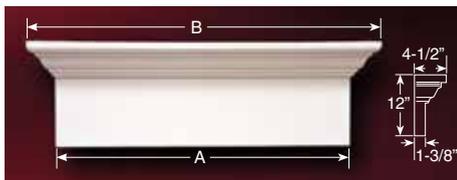
KP9M
Recessed
Panel
Keystone
For 9"
Crossheads



Matches all 9" Crossheads

Part #	A	B	C	D	E	F
K9M	8"	11"	6"	5-3/4"	9"	1-1/8"
KP9M	8"	11"	6"	6-1/4"	6"	1-5/8"

QUANTITY DISCOUNTS AVAILABLE.
INQUIRE FOR A QUOTE.

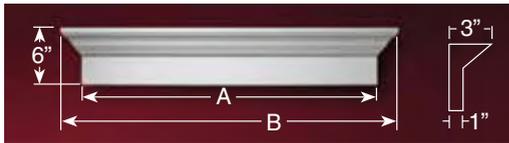


12" WINDOW CROSSHEAD

Part #	A	B
WCH96X12	96"	101-1/2"

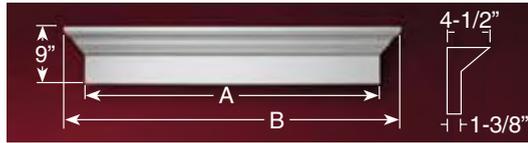
All pediments can be ordered with siding rout for a neat professional finish. Please specify upon ordering. Call for quote. (Rout is a flat 5/8" x 5/8" groove)

6" DOOR CROSSHEAD



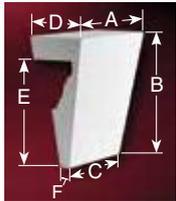
Part #	A	B
WCH86X6	86"	89-1/2"

9" DOOR CROSSHEAD



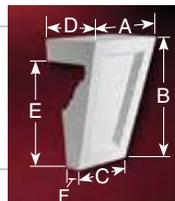
Part #	A	B
WCH54X9	54"	59-1/2"
WCH56X9	56"	61-1/2"
WCH67X9	67"	72-1/2"
WCH81X9	81"	86-1/2"
WCH86X9	86"	91-1/2"
WCH90X9	90"	95-1/2"
WCH93X9	93"	98-1/2"

KEYSTONES



K6M & K9M Keystones
For 6", 9" & 12" Crossheads

KP6M & KP9M Recessed Panel Keystones
For 9" Crossheads



Matches all 6", 9" & 12" Crossheads

Part #	A	B	C	D	E	F
K6M	5-3/4"	7"	4"	3-7/8"	6"	1-1/2"
K9M	8"	11"	6"	5-3/4"	9"	1-1/8"

Matches all 9" Crossheads

Part #	A	B	C	D	E	F
KP6M	5-3/4"	7"	4"	4-1/8"	6"	1-3/4"
KP9M	8"	11"	6"	6-1/4"	9"	1-5/8"

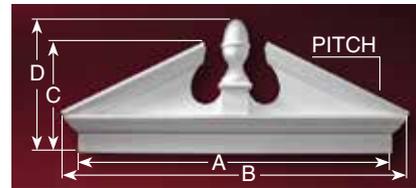
Window & Entrance Trim

SUNBURST WINDOW PEDIMENT HALF ROUND



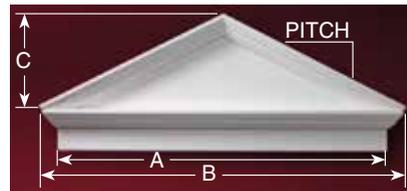
Part #	W	H
SWDH24X12	24"	12"
SWDH30X15	30"	15"
SWDH32X16	32"	16"
SWDH33X17	33-5/8"	16-3/4"
SWDH36X18	36"	18"
SWDH37X19	37-5/8"	18-13/16"
SWDH40X20	40"	20"
SWDH42X21	42"	21"
SWDH44X22	44"	22"
SWDH48X24	48"	24"
SWDH56X28	56"	28"
SWDH60X30	60"	30"
SWDH64X32	64"	32"
SWDH68X34	68"	34"
SWDH72X36	72"	36"
SWDH76X38	76"	38"

ACORN COMBINATION PEDIMENT



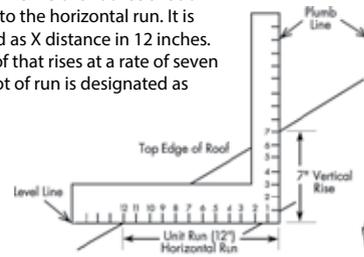
Part #	A	B	C	D	Proj.	Pitch
CAP50	50"	54-1/2"	17-1/4"	21-1/8"	3-1/8"	6/12
CAP54	54"	58-1/2"	18-3/8"	21-3/8"	3-1/8"	6/12
CAP75	75"	79-1/2"	22-1/16"	25-1/8"	3"	6/12
CAP80	80"	84-7/16"	20-3/4"	25-3/8"	3-1/8"	5-1/2/12
CAP85	85"	89-3/8"	21-13/16"	28"	3-1/8"	5/12

COMBINATION PEAKED CAP PEDIMENT



Pitch Information

Pitch indicates the incline of a roof as a ratio of the vertical rise to the horizontal run. It is properly expressed as X distance in 12 inches. For example: A roof that rises at a rate of seven inches for each foot of run is designated as having a 7/12 pitch.



Part #	A	B	C	Proj.	Pitch
CPCP54	54"	58-5/16"	21"	3"	6/12

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QUANTITY DISCOUNTS AVAILABLE. INQUIRE FOR A QUOTE.

Entrance Trim / Pilasters

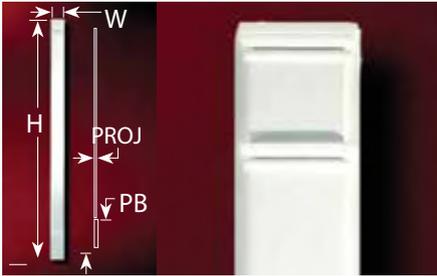


Exterior Millwork
High Density Polyurethane

Sold in sets only

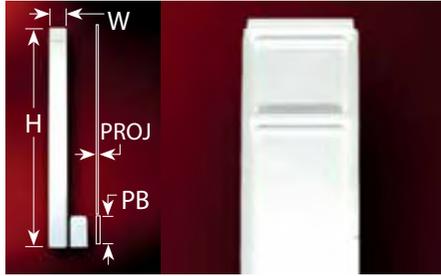
PLAIN PILASTERS

ONE PIECE W/ATTACHED PLINTH BLOCK



Part #	W	H	Proj.	Plinth Block Ht.
PIL5X90P	5-1/4"	90"	1-1/16"	10-1/16"
PIL7X90P	7"	90"	2-1/2"	13-3/16"
PIL8X90P	8"	90"	2-1/2"	13-3/16"
PIL11X90P	11"	90"	3-1/2"	13-3/16"
PIL11X108P	11"	108"	3-1/2"	14-1/2"

WITH ADJUSTABLE PLINTHBLOCK



Part #	W	H	Proj.	Plinth Block Ht.
PIL6X120P	6"	120"	2-1/2"	13-13/16"
PIL7X108P	7"	108"	2-1/2"	13"
PIL7X120P	7"	120"	2-1/2"	13"
PIL8X108P	8"	108"	2-5/8"	13"
PIL9X108P	9"	108"	3"	14-1/2"

FLUTED PILASTERS

ONE PIECE W/ATTACHED PLINTH BLOCK



USE FOR WINDOW APPLICATION

Part #	W	H	Proj.	Plinth Block Ht.
PIL5X90	5-1/4"	90"	1-5/8"	10-1/8"
PIL6X90	6-1/4"	90"	2-1/2"	13-1/8"
PIL7X90	7"	90"	2-1/2"	13-3/16"
PIL9X90	9"	90"	3"	14-1/2"

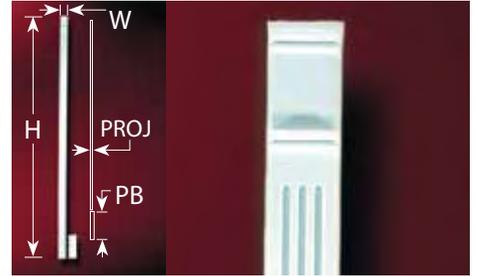
DOUBLE PANEL PILASTER

ONE PIECE W/ATTACHED PLINTH BLOCK



Part #	W	H	Proj.	Plinth Block Ht.
PIL7X90DP	7"	90"	2-1/2"	13-3/16"
PIL9X90DP	9"	90"	3"	14-1/2"

WITH ADJUSTABLE PLINTH BLOCK



Part #	W	H	Proj.	Plinth Block Ht.
PIL3X108	3-1/2"	108"	1-5/8"	10"
PIL4X108	4-1/2"	108"	1-5/8"	10"
PIL5X108	5-1/4"	108"	1-5/8"	10"
PIL6X108	6-1/4"	108"	2-1/2"	13-3/16"
PIL7X108	7"	108"	2-1/2"	13"
PIL8X90	8"	90"	2-1/2"	13"
PIL8X108	8"	108"	2-1/2"	13"
PIL9X108	9"	108"	3"	14-1/2"
PIL11X108	11"	108"	3-1/2"	14-1/2"
PIL11X144	11"	144"	3-1/2"	14-1/2"

HALF ROUND COLUMN PILASTER

ONE PIECE W/ATTACHED PLINTH BLOCK



Part #	W	H	Proj.
PIL10X96HC	10"	96"	6"

All pediments can be ordered with siding rout for a neat professional finish. Please specify upon ordering. **Call for quote.** (Rout is a flat 5/8" x 5/8" groove).

FLUTED PILASTER ECONOMY

ONE PIECE W/ATTACHED PLINTH BLOCK



Part #	W	H	Proj.	Plinth Block Ht.
PIL5X90E	5-1/4"	90"	1-1/4"	14-3/16"
PIL7X90E	7"	90"	1-5/16"	14-3/16"



Shown here:

K9M (Keystone) [See pages X-29~30](#)
WCH93X9 (Moulding) [See page X-30](#)
PIL7X108 (Fluted Pilaster) [See above](#)

QUANTITY DISCOUNTS AVAILABLE. INQUIRE FOR A QUOTE.