

## DK SERIES FILM TAPE

Rubber based DK Film is a corona treated polyester film (PET) carrier with a high tack pressure sensitive adhesive on both sides. This product has been specifically engineered to bond to powder coated metals and other low surface energy materials.

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### Product Information

Carrier:	.5 mil Polyethylene Terephthalate
Adhesive:	Rubber Based DRP75
Release Liner:	98# Polycoated Release Paper
Application Temperature (°F):	65 to 100
Service Temperature (°F):	-20 to 190

### Adhesive\*

### Typical Properties

### Test Method

Coat Weight (mils)	2.0	
180° Peel Adhesion (lb/in):	8.0 min	PSTC-101
Shear Resistance (hrs):		
1in <sup>2</sup> , 158°F	500g load: 60.0 min	PSTC-107
1in <sup>2</sup> , 77°F	10lb load: 72.0 min	PSTC-107
Quick Stick (lb/in):	9.0 min	PSTC-5
Probe Tack**		
0.01s dwell	454g load	
Force (g)Area (g/s)	180.0 min	DI.3.5
Area (g/s)	215.0 min	DI.3.5

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\* Tests are performed on 2 mil PET.

\*\* Probe Tack - DI.3.5 is an internal test method