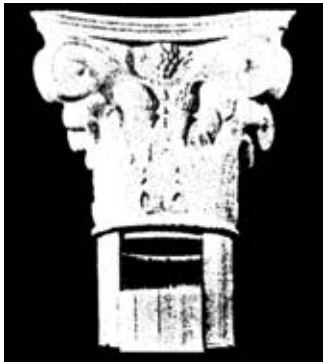
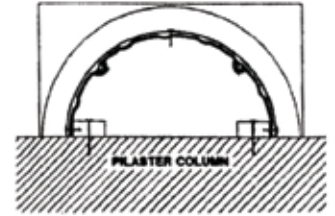
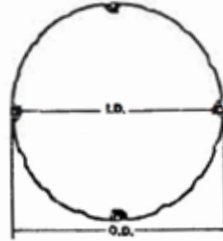
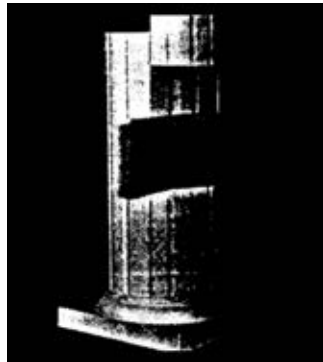


FLUTED ROUND ALUMINUM COLUMNS INSTALLATION INSTRUCTIONS

Dimension Data in Inches				
Column Diameter	No. of Staves in Whole Column	No. of Staves in 1/2 Column	Column O.D.	Column I.D.
6"	3	2	5 - 3/4	4 - 15/16
8"	3	2	7 - 5/8	6 - 13/16
10"	4	2	9 - 9/16	8 - 3/4
12"	5	3	11 - 7/16	10 - 5/8
15"	6	3	15	14
18"	6	3	18	16 - 7/8"
24"	8	4	24	22 - 3/4"



Corinthian Cap on an aluminum column



Method of letting a porch beam into a column.

Load Bearing Structural Members.... Classic columns are self supporting, designed as decorative, load bearing elements for porches, entrances, driveway overhangs, etc. Ruggedly constructed, their load-bearing capabilities are certified by an independent testing laboratory.

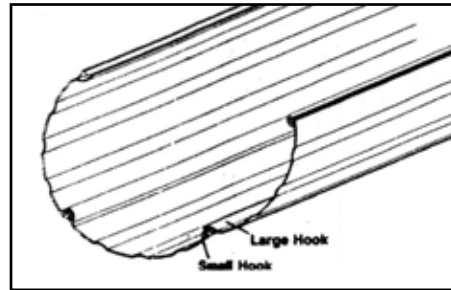
Painted Columns.... are electrostatically coated with a baked on high-solids polyester paint, to give a maintenance free, uniform finish. Available in white, almond, brown.

Easy to Assemble.... Classic columns are straight, made in sections, each stave or section having a small and large curved hook, which interlocks permanently to the adjoining section. Flange-type caps and bases slips over the columns to complete the unit.

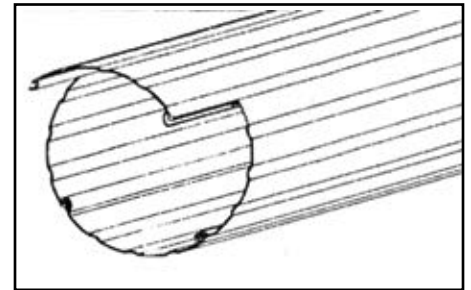
Primed Columns.... are treated with a special primer to insure paint bonding to column surface. Columns can be finished with any good exterior paint except lacquer.



Before assembly, measure opening. Cut column staves 1/8" longer with a hacksaw.



To assemble, hook staves together. Small hook joins large hook.



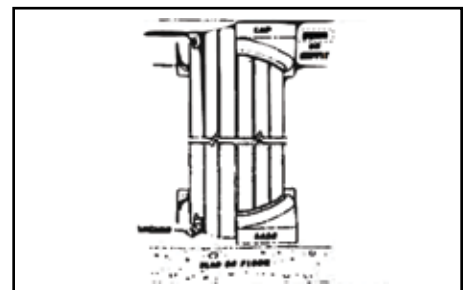
Hook all staves together except one. Slide remaining stave into place.



Put cap and base on column. Set in place and plumb with a level. Let weight down on column.



Slide cap and base into place and tighten set screws.



"Anchor Clips" are available when needed or required.