

INSTALLATION INSTRUCTIONS FLEXIBLE MOULDINGS

ORAC[®]
DECOR

INSTALLATIE VAN FLEXIBELE LIJSTEN | INSTALLATION DES MOULURES FLEXIBLES |
INSTALLATION VON FLEXIBELE LEISTEN | INSTALACIÓN MOLDURAS FLEXIBLE |
ИНСТРУКЦИЯ ПО УСТАНОВКЕ ГИБКИЕ ПРОФИЛИ

UM303 - 01/2022

SX180F



1

Ready?

ATMOSPHERE
& SURFACE



Storage and installation conditions: Store profiles and adhesives at room temperature and wait 24 hours before installing.
Opslag- en plaatsingsvoorwaarden: Plaats profielen en lijm 24 uur vóór de installatie op kamertemperatuur.
Conditions d'installation et de stockage: Stockez les profils et les colles à température ambiante 24 heures avant la pose.
Lager- und Installationsbedingungen: Profile und Kleber 24 Stunden vor Verlegung bei Zimmertemperatur lagern.
Condiciones de almacenamiento y de instalación: Colocar molduras y adhesivos en el lugar 24 horas antes de la aplicación.
Обязательно оставьте стеновые панели и клей на 24 часа перед монтажом в помещении под отделку.



Dust free
Stofvrij
Sans poussière
Staubfrei
Libre de polvo
Удалите пыль



Sand and wash surface
Schoor en reinig de ondergrond
Poncez et nettoyez la surface
Schleifen und reinigen Sie den Untergrund
Superficie lisa y limpia
Очистите поверхность



Flat wall & ceilings
Vlake wand en plafond
Mur et plafond plats
Plane Wand und Decke
Paredes y techos lisos
Выверните стены и потолки



Dry
Droog
Sec
Trocken
Seco
Высушите



No grease
Vetvrij
Sans graisse
Fettfrei
Sin grasa
Обезжирьте

Ready? Set? Go!



INSTALLATION
GUARANTEE

2

Set?

DECOFIX ADHESIVES



Online glue calculator
Online lijmcalculator
Calculateur de colle en ligne
Online Kleberechner
Calculadora de adhesivos en Internet
Калькулятор клея



Interior, porous and dry surface
Binnen, poreuze en droge ondergronden
Pose à l'intérieur, surfaces poreuses, pièces non humides
Innen, poröse/saugfähig, und trockene Untergründe
Interior, superficies porosas y secas
Для внутренних работ, пористых и сухих поверхностей



Heavy profiles
Zware lijsten
Grandes moulures
Grosse Profilen
Perfiles pesados
Тяжелые профили



Exterior, non-porous or humid surface
Buiten, niet-poreuze of vochtige ondergronden
Pose à l'extérieur, surfaces non poreuses ou environnement humide
Außen, nicht-poröser/saugfähige Untergrund oder Feuchträume
Exterior, superficies no porosas o ambientes húmedos
Для внешних работ, непористых или влажных профилей



Seal wall/ceiling
Verbinding muur/plafond
Collage mur/plafond
Verbindung Wand/Decke
Adherencia techos/paredes
Стены/потолки



DecoFix Pro

Strong, water-based acrylic installation adhesive

FDP-500 310ml | 7 > 8m
FDP-600 4200ml | 65 > 110m



or
of
ou
oder
или



DecoFix Power

Very strong MS-Polymer-based installation adhesive

FDP-700 290 ml | 7 > 8m



Joints between mouldings
Verbinding tussen profielen
Joints entre les profils
Nahtverbindungen zwischen Profilen
Uniones de los perfiles
Стыки между профилями



DecoFix Extra

Polyurethane-based adhesive

FX-200 310ml | min. 80m
FX-210 tube 80ml | min. 20m



Finish seams with DecoFiller
Werk naden af met DecoFiller
Finissez les coutures avec DecoFiller
Nähte mit DecoFiller versiegeln
Acabar las costuras con DecoFiller
Заделайте все швы с помощью DecoFiller



DecoFiller

Ready to use lightweight acrylic filler

FL300 310 ml | 30m



Also see general instructions for mounting | Zie ook de algemene instructies voor montage | Voir aussi les instructions générales pour montage | Siehe auch allgemeine Instruktionen für Montage | Ver instrucciones generales para montaje | Также смотрите общие инструкции по установке

INSTALLATION INSTRUCTIONS FLEXIBLE MOULDINGS

ONLY FULL GUARANTEE WITH DECOFIX

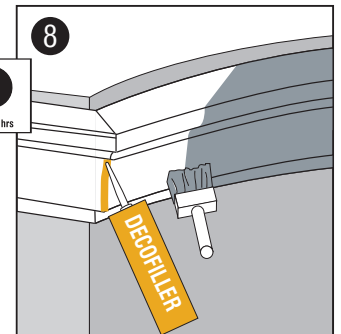
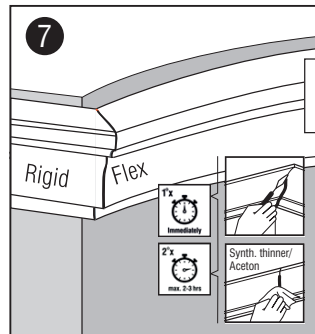
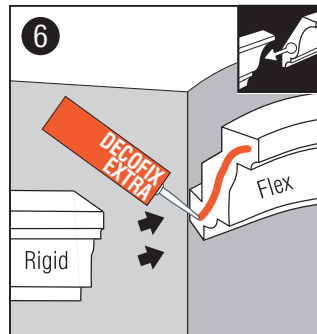
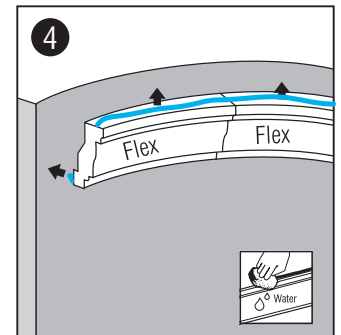
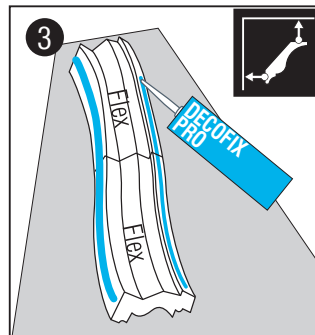
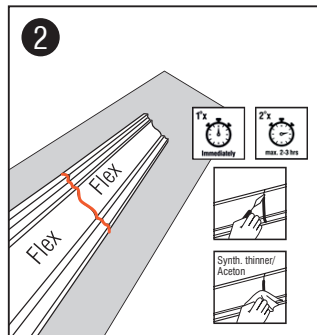
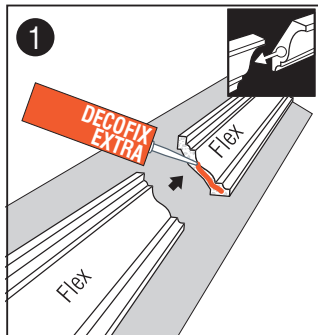
VOLEDIGE GARANTIE ENKEL BIJ GEBRUIK VAN DECOFIX

GARANTIE TOTALE UNIQUEMENT AVEC COLLE DECOFIX

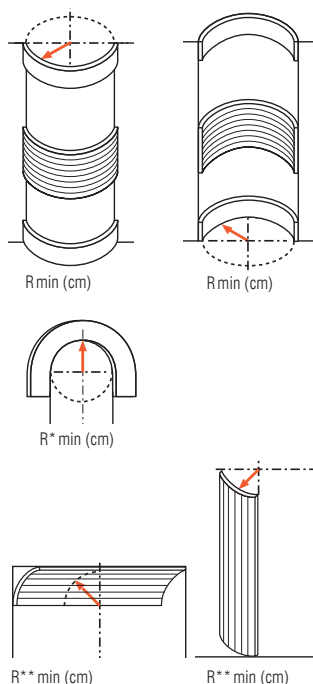
VOLLSTÄNDIGE GARANTIE NUR BEI DER VERWENDUNG VON DECOFIX

GARANTIA COMPLETA SOLO SI SE UTILIZA DECOFIX

ГАРАНТИЯ НА ПРОДУКЦИЮ ДЕЙСТВУЕТ ТОЛЬКО ПРИ ИСПОЛЬЗОВАНИИ КЛЕЯ DECOFIX



PRODUCT OVERVIEW FLEXIBLE MOULDINGS



Part # Profile	Min. Inside R	Min. Outside R	Min. Arch R*
CX100F	6'7"	6'7"	N/A
CX106F	11'10"	11'10"	N/A
CX109F	5'3"	5'3"	N/A
CX110F	5'11"	5'11"	N/A
CX123F	9'3"	9'3"	N/A
CX124F	5'3"	5'3"	N/A
CX127F	7'11"	7'11"	N/A
CX132F	2'4"	2'4"	N/A
CX148F	5'11"	5'11"	N/A
CX188F	3'8"	3'8"	N/A
CX189F	3'	3'	N/A
CX190F	1'	1'	4'4"
CX199F	6'7"	6'7"	N/A
DX174F	2'	2'	9'11"
FC200	5'3"	5'3"	N/A
FC211	8'3"	8'3"	N/A
FC212	4'	4'	N/A
FC213	9'3"	9'3"	N/A
FC215	5'3"	5'3"	N/A
FC216	11'2"	11'2"	N/A
FC217	12'6"	12'6"	N/A
FC220	13'2"	13'2"	N/A
FC230	5'	5'	N/A
FC240	8'11"	8'11"	N/A
FC250	2'4"	2'4"	N/A
FC304	8'3"	8'3"	N/A
FC321	4'8"	4'8"	N/A
FC325	9'11"	9'11"	N/A
FC326	16'5"	16'5"	N/A

Part # Profile	Min. Inside R	Min. Outside R	Min. Arch R*
FC331	13'10"	13'10"	N/A
FC333	9'11"	9'11"	N/A
FC334	12'6"	12'6"	N/A
FC339	12'6"	12'6"	N/A
FC341	13'2"	13'2"	N/A
FC373	3'4"	3'4"	N/A
FC374	4'4"	4'4"	N/A
FC402	9'11"	9'11"	N/A
FC901	19'9"	19'9"	N/A
FC902	19'9"	19'9"	N/A
FP3020	1'8"	1'8"	5'11"
FP4020	1'4"	1'4"	6'7"
FP4025	2'4"	2'4"	N/A
FP5021	8"	8"	2'4"
FP7020	1'	1'	N/A
FP7070	1'	1'	7'7"
FP8020	1'4"	1'4"	4'4"
FP8030	8"	8"	2'4"
FP8040	1'	1'	N/A
FP8050	2'8"	2'8"	6'7"
FP9010	1'4"	1'4"	10'3"
FP9050	8"	8"	2'
FP9900	8"	8"	8'3"
PX103F	8"	8"	2'8"
PX120F	1'	1'	3'8"
PX144F	8"	8"	7'3"
PX175F	1'	1'	2'8"
PX201F	1'	1'	2'8"
PX202F	2'	2'	5'

Part # Profile	Min. Inside R	Min. Outside R	Min. Arch R*
SX104F	1'4"	1'4"	N/A
SX105F	1'	1'	N/A
SX118F	1'4"	1'4"	N/A
SX137F	1'4"	1'4"	N/A
SX138F	1'4"	1'4"	N/A
SX155F	1'	1'	N/A
SX157F	1'2"	1'2"	8'7"
SX162F	8"	8"	2'8"
SX163F	1'2"	1'2"	N/A
SX165F	1'4"	1'4"	N/A
SX172F	1'2"	1'2"	N/A
SX173F	1'6"	1'6"	N/A
SX180F	1'6"	1'6"	N/A
SX182F	1'2"	1'2"	3'4"
SX183F	1'4"	1'4"	N/A
SX184F	1'6"	1'6"	N/A
SX187F	1'4"	1'4"	N/A
SX194F	10"	10"	2'8"
SX195F	1'	1'	N/A

Part # Profile	Min. Inside R**	Min. Outside R**	Min. Arch R*
W108F	1'4"	1'	1'
W109F	1'4"	1'	1'
W110F	1'4"	1'	1'
W111F	1'4"	1'	1'
W114F	1'4"	1'	1'
W116F	1'4"	1'	1'