

### General & Safety Information

- Wear proper personal protective equipment (PPE).
- Operate all tools per manufacturer guidelines.
- Standard woodworking saws and blades can be used for cutting Fypon® polyurethane (PUR).
- Fypon PUR parts are NOT load bearing.
- For remodeling applications and alternative facades like stucco, vinyl, etc., please refer to Fypon General Remodeling and Alternate Facade Instructions, which can be found at [fypon.com/install](http://fypon.com/install).
- For best results, finish and allow to dry prior to installation. Refer to Fypon General Finishing Instructions, which can be found at [fypon.com/install](http://fypon.com/install).
- All Fypon products must be installed per the following instructions and finished within 90 days of installation to maintain warranty coverage.

### Tools / Materials

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| <ul style="list-style-type: none"> <li>• Pencil</li> <li>• Tape Measure</li> <li>• Level</li> <li>• Square</li> <li>• Hammer or pneumatic nailer</li> <li>• Nail countersink</li> <li>• Drill / driver (if using screws)</li> </ul> | <ul style="list-style-type: none"> <li>• Putty knife</li> <li>• Sandpaper (220-grit recommended)</li> <li>• Caulk Gun</li> <li>• Exterior-grade Polyurethane-compatible sealant and / or filler</li> <li>• Exterior-grade polyurethane-compatible adhesive (Loctite® PL Premium® recommended)</li> <li>• Exterior-grade fasteners (trim head screws recommended)</li> </ul> |
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### Installation Instructions

#### 1) Mark installation area.

Hold the part in place, make sure it is level and plumb, and mark the desired location (Figure 1A). If the part has a hollow cavity on the back, a mounting block is recommended and should be installed at this time (Figure 1B). Pre-drill any fastener locations if using screws.

Figure 1A

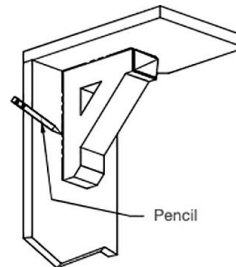
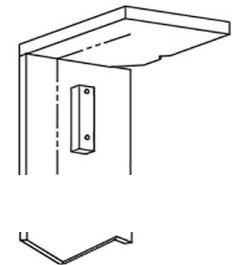


Figure 1B



#### 2) Apply adhesive.

Apply a 1/4" bead of adhesive to the mounting surfaces of the part, leaving the bottom open for water to escape (Figure 2).

Figure 2

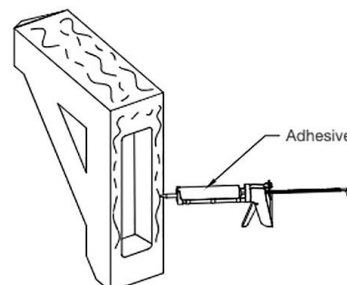
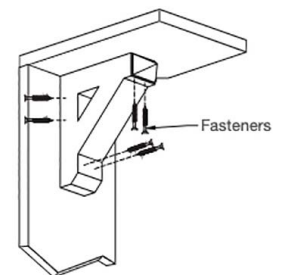


Figure 3



#### 3) Fasten.

Press the part into place and fasten with exterior-grade fasteners (Figure 3), making sure to countersink them below the surface. Fasteners should be no more than 16" apart. Remove any excess adhesive.

#### 4) Fill and sand fastener holes.

Fill fastener holes with filler and sand to match surrounding area, if needed, but be careful not to remove the primer.

#### 5) Touch up or finish.

Refer to Fypon General Finishing Instructions. If part was finished prior to installation, touch up filled fastener holes with color-matched finish. Caulk around top and sides with sealant, leaving the bottom open for water to escape.